



LD-10 SS TANK REPLACEMENT INSTRUCTION SHEET

Prior to Start:

- Empty any liquid contents in tank for easier replacement.
- Have clean up materials available for possible liquid spills.
- Remove any items from top of lid assembly.
- Have the following hand tools available:
 - Pair of large pliers or wrench, suitable for plumbing fittings
 - Phillips screwdriver (if unit is equipped with pipe fitting bracket)
 - WD-40 (if necessary)

Remove Existing Tank & Discharge Hose

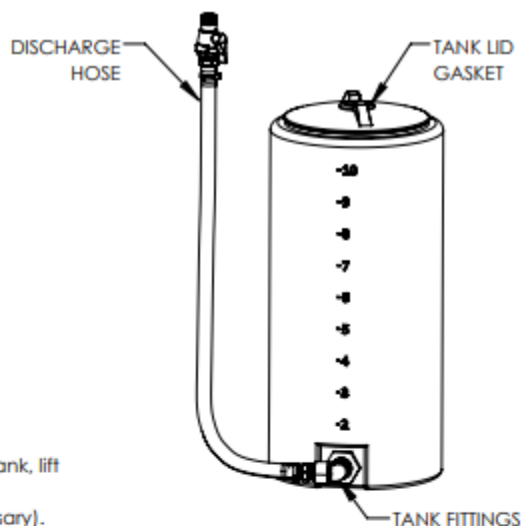
1. Open rear door, while holding rubber tank lid gasket firmly down against tank, lift PVC pipe upward until entire lid assembly is free from tank.
 - TIP:** Lubricate PVC/gasket area with WD-40 to ease removal (if necessary).
2. Place entire lid assembly aside and save for re-installation later.
3. If liquid disposal unit is NOT equipped with pipe fitting bracket, proceed to step 4.
 - a. Remove upper bracket by loosening two Phillips head screws with screwdriver.
 - b. Set aside for re-installation.
4. Tank should be able to move freely. Remove tank and discharge hose from unit to be disposed.
5. Clean up any spills and/or perform routine maintenance while entire interior is accessible.

Install New Tank & Discharge Hose

1. Verify clamps and fittings have not loosened during transit or while handling tank assembly. To tighten bulkhead fitting, use appropriate tools to hold internal nut (inside tank) in place. External nut can then be tightened as necessary. While holding internal nut in place, exterior elbow fitting can be rotated slightly until parallel to ground.

Important: Periodically check and ensure fittings are tightened after emptying tank or during routine cleaning/maintenance.

2. Fill tank with some water and allow to sit few a few minutes. If leaks are present, check pipe fittings and re-tighten as necessary.
3. Place tank and discharge hose into center of disposal unit. The pipe fitting should be located on the right side.
4. If liquid disposal unit is **NOT** equipped with a pipe fitting bracket, proceed to step 6.
 - a. Re-install pipe fitting bracket, using hardware and screwdriver from previous removal steps.
5. Lower entire lid assembly back onto disposal unit, aligning PVC pipe with tank center.
6. Carefully push PVC through tank lid gasket and into tank reservoir.
7. Rest discharge hose on "U" bracket (if equipped), otherwise place discharge hose upright along corner of unit.
8. Close rear door and perform routine cleaning on exterior prior to returning unit into service.



NOTE: TANK STYLE MAY VARY

