




ASSEMBLY INSTRUCTIONS ROCK ISLAND BENCH

STEP 1: PLACE THE BENCH LEGS UPRIGHT ON A LEVEL SURFACE.

FOR INGROUND INSTALLATION: PLACE LEGS FLAT ON THEIR BACKS WITH THE FRONT EDGE OF THE SEAT POINTING UP.

STEP 2: PLACE 3 OF THE 2x6 BOARDS ONTO THE SEAT ALIGNING THE HOLES IN THE BENCH LEGS WITH THE PILOT HOLES IN THE 2x6'S. FASTEN THE BOARDS TO EACH BENCH LEG FROM THE UNDERSIDE OF THE BENCH LEGS USING 6 OF THE 2-1/4" SCREWS PER BENCH LEG – **DO NOT OVER TIGHTEN.**

STEP 3: PLACE ONE OF THE 2x6 BOARDS ONTO THE BACK OF THE BENCH. ALIGN THE HOLES IN THE BACK OF THE BENCH LEGS WITH THE PILOT HOLES IN THE BOARDS. ATTACH THE BOARD TO THE BENCH LEGS USING 2 OF THE 2-1/4" SCREWS PER BENCH LEG. REPEAT FOR THE REMAINING 2x6.

	4'	6'	8'	
REF#	QTY	QTY	QTY	DESCRIPTION
1	2	3	4	ROCK ISLAND LEG
2	5	5	5	2" x 6" PROFILE
3	H540 20	H30PK 30	H40PK 40	HARDWARE KIT #14 x 2-1/4" SS PHILLIPS SCREW  (#3 PHILLIPS BIT)

HOLD OR CLAMP THE PROFILES SECURELY WHILE TIGHTENING SCREWS. USE OF A POWER DRIVER WITH A PHILLIPS #3 BIT (INCLUDED WITH EXTRA HARDWARE). ONCE THE BENCH IS FULLY ASSEMBLED TIGHTEN ALL SCREWS, SHIFTING BENCH AS NECESSARY TO INSURE A NEAT SQUARE APPEARANCE. – **DO NOT OVER TIGHTEN.*

INGROUND INSTALLATION: PLACE THE BENCH EXACTLY WHERE YOU WANT TO INSTALL IT (STILL ON ITS BACK). MARK THE GROUND WHERE THE "SPIKED" ENDS ARE. DIG POST HOLES APPROXIMATELY 20" DEEP WHERE YOU MADE YOUR MARKS. PUT THE "SPIKED" ENDS INTO THE HOLES AND MEASURE THE HEIGHT FROM THE FRONT OF THE SEAT TO THE GROUND. ADD OR REMOVE MATERIAL FROM THE HOLES UNTIL THE BENCH (TOP OF FRONT SEAT BOARD) IS APPROXIMATELY 17" TO 17-1/2" ABOVE THE GROUND. USE A SMALL 6" TORPEDO LEVEL TO CHECK FINAL VERTICAL AND HORIZONTAL ALIGNMENT OF THE BENCH LEGS AND ADJUST AS NECESSARY. FILL THE HOLES 2/3 FULL OF "DRY" CONCRETE MIX. (MAKE SURE TO WIPE ANY DUST OFF OF BENCH BEFORE ADDING WATER) ADD WATER ACCORDING TO DRY MIX INSTRUCTIONS. FILL HOLES THE REST OF THE WAY WITH DIRT. KEEP OFF OF BENCH FOR AT LEAST A DAY. WE RECOMMEND SCREWING WOOD STAKES TO BENCH LEGS TO BRACE THEM FROM MOVING AND LEAVE ATTACHED TO BENCH FOR 24 HOURS OR UNTIL CONCRETE IS SET ENOUGH TO HOLD BENCH IN PLACE. REMOVE WOOD STAKES.

