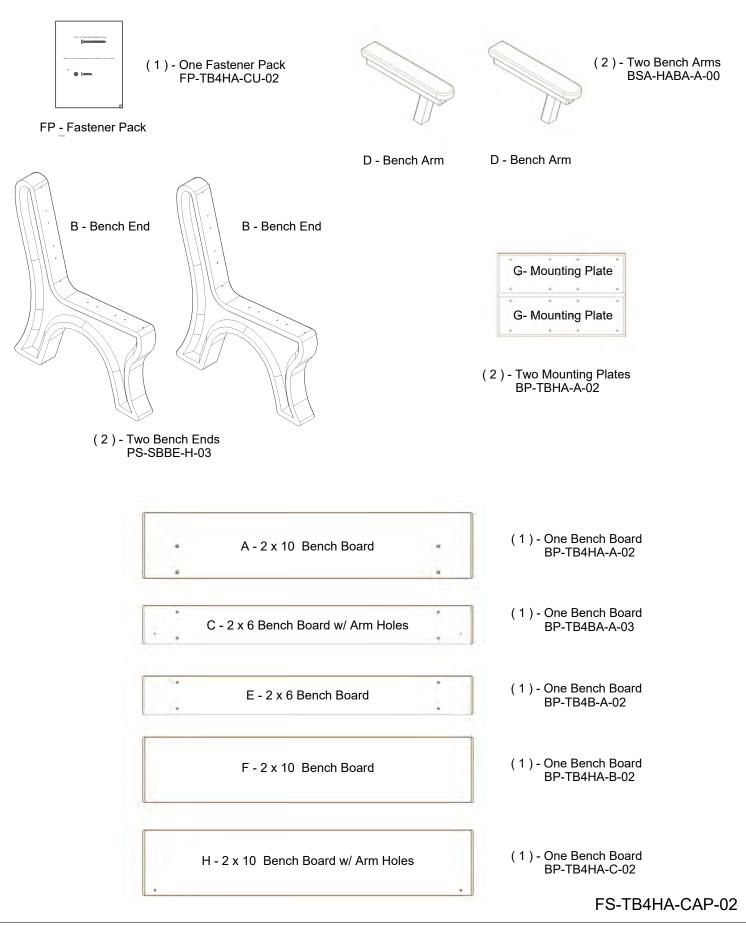


FS-TB4HA-CAP-02

Before assembly, please make sure all components are included.



Before assembly, please make sure all fasteners are included.



10 - #12 x 2" Flat Head Phillips Screw
10 - #12 x 2" Pan Head Phillips Screw

Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

IMPORTANT NOTICE:

- DO NOT OVER-TIGHTEN SCREWS.
- USE A DRILL WITH ADJUSTABLE TORQUE FOR BEST RESULTS.
- OVER-TIGHTENING WILL RESULT IN STRIPPING OUT THE PILOT HOLE, AND SCREW WILL "SINK" INTO THE PLASTIC WHICH MAY CAUSE A STRESS FRACTURE.

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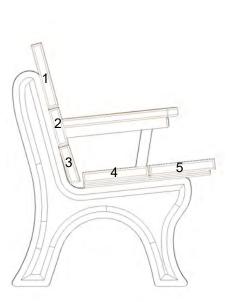
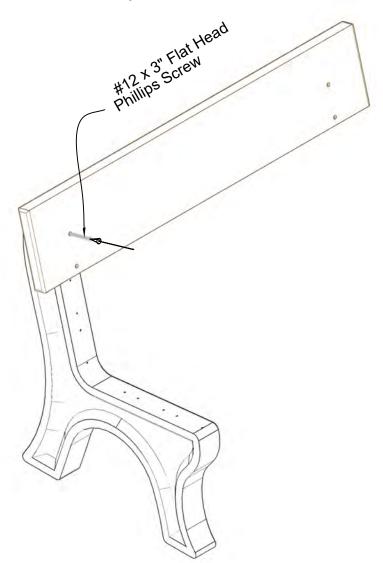


Fig #1:

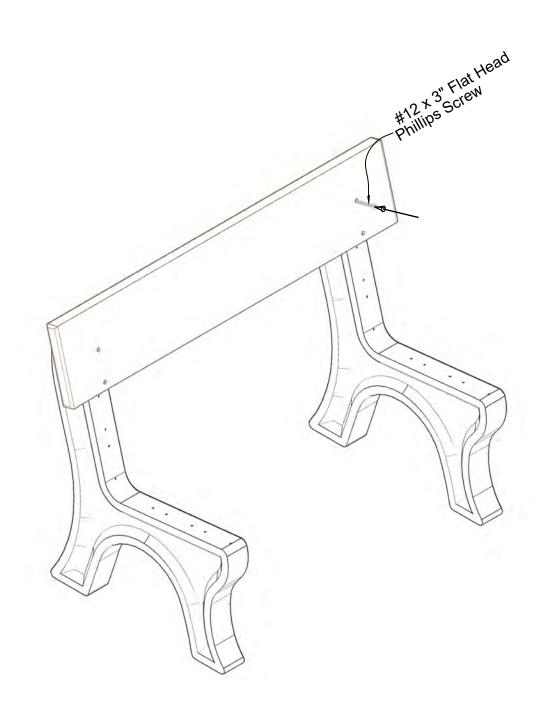
In order to make the assembly of this Traditional ADA Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



Step #1:

Stand (1) One bench end (Part B) upright and place (1) One bench board (Part A) on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

Note: Do not tighten screw completely. This will be done in a later step.



Step #2:

Stand the other bench end (Part B) upright and place the bench board (Part A) already attached to the first bench end, on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

Note: Do not tighten screws completely. This will be done in a later step.

Step #3:

Align bottom pre-drilled holes to the pilot holes in the bench end (Part B). After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

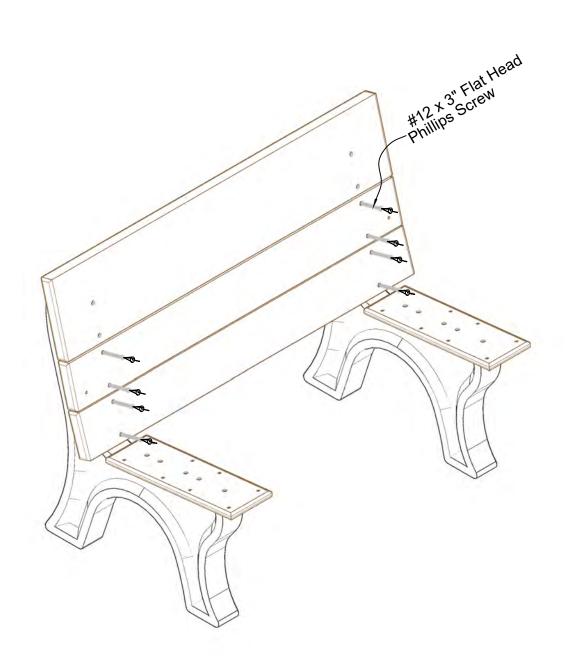
Note: Be sure to tighten screws completely after this step.

x3" Flat Head

Step #4:

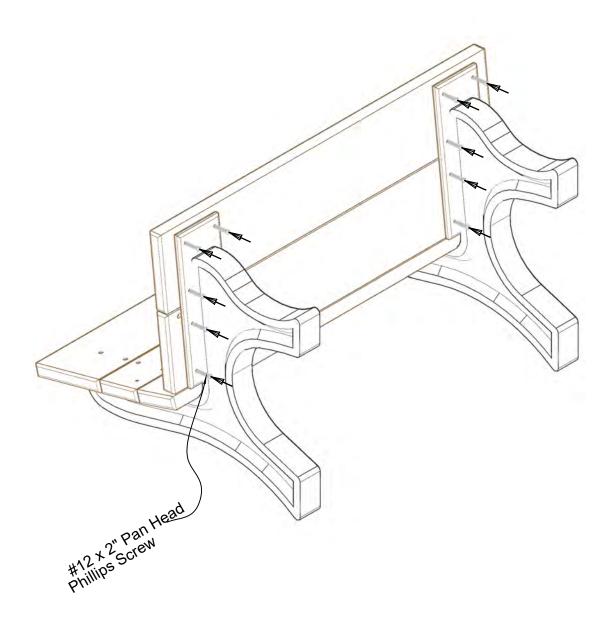
Place a Mounting Plate (Part G) with the countersink's facing up on each bench end (Part B). Being sure to align the pre-drilled holes to the pilot holes in the bench end. Use (1) One $#12 \times 2"$ Flat Head Phillips Screw per hole to fasten.

2" Flat Head 3 Screw



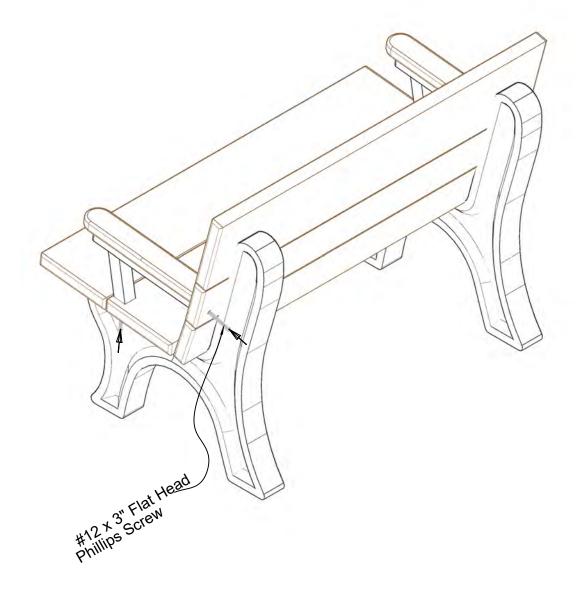
Step #5:

Repeat Steps 1 - 3 to attach bench board (Part C) on position 2 with arm holes towards bottom of board and bench board (Part E) on position 3.



Step #6:

Lay bench on its back. Attach bench board w/ arm holes (Part H) on position 4 with arm holes facing front of bench and bench board (Part F) on position 5. Be sure to align the pre-drilled holes in the mounting plates to the pilot holes in the bench boards. Use (1) One #12 x 2" Pan Head Phillips Screw per hole to fasten.



Step #7:

Position the bench arms (Part D) as shown above. Align the pilot holes to the pre-drilled holes in the bench board w/ arm holes. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

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THANK YOU AGAIN FOR PURCHASING THIS PRODUCT AND HELPING OUR ENVIRONMENT.