

ASSEMBLY INSTRUCTIONS TRADITIONAL BENCH

STEP 1: PLACE THE 2 (OR 3 DEPENDING ON MODEL) "h" LEGS FACING UPRIGHT ON A LEVEL SURFACE. (ESTIMATE SPACING).

STEP 2: PLACE A 2" x 4" OVER THE CENTER SET OF HOLES ON THE SEAT OF THE "h" LEGS. SLIDE THE 2" x 4" TO ALIGN HOLES WITH THE CORRESPONDING HOLES IN THE "h" LEGS.

STEP 3: INSERT THE 4" CARRIAGE BOLTS THROUGH EACH HOLE IN THE 2" x 4" AND INTO THE "h" LEGS. PLACE A WASHER AND FLANGE NUT ONTO THE END OF EACH BOLT – **HAND TIGHTEN ONLY!!**

STEP 4: PLACE THE REMAINING 2" x 4'S ON THE SEAT OF THE "h" LEGS. REPEAT STEP 3.

NOTE: PROFILES MAY BE DIRECTIONAL AND YOU MAY NEED TO TURN THEM END-FOR-END IF THEY DO NOT LINE UP SQUARELY.





STEP 5: PLACE A 2" x 4" PROFILE OVER THE CENTER SET OF HOLES ON THE BACK OF THE "h" LEGS. SLIDE THE 2" x 4" TO ALIGN HOLES WITH THE CORRESPONDING HOLES OF THE "h" LEGS.

STEP 6: INSERT 4" CARRIAGE BOLTS THROUGH EACH HOLE IN THE PROFILE AND INTO THE "h" LEGS. PLACE A WASHER AND FLANGE NUT ONTO THE END OF EACH BOLT – **HAND TIGHTEN ONLY!!**

STEP 7: PLACE REMAINING 2" x 4" PROFILES ON THE BACK OF THE "h" LEGS. REPEAT STEP 6.

STEP 8: *FOR THE 4' BENCH ONLY* – PLACE THE 1-1/2" x 18" STEEL BRACKET BEHIND THE CENTER HOLES ON THE BACK AND UNDER SEAT OF THE BENCH. PLACE 2" CARRIAGE BOLTS THROUGH PROFILES AND INTO BRACKET. PLACE A WASHER AND FLANGE NUT ONTO THE END OF EACH BOLT – **HAND TIGHTEN ONLY!!**

STEP 9: ONCE ALL BOLTS, WASHERS AND NUTS ARE IN PLACE, TIGHTEN SECURELY WITH A 3/8" DRIVE RATCHET WITH A 1/2" DEEP WELL SOCKET (SHIFTING YOUR BENCH WHERE NECESSARY TO INSURE A NEAT SQUARE APPEARANCE).

	4'	6'	
REF#	QTY	QTY	DESCRIPTION
1	2	3	"h" BENCH LEG
2	6	6	2" x 4" PROFILE
3	1		1-1/2" x 18" BENCH BRACKET
	H440	H460	HARDWARE KIT
4	12	18	 5/16" x 4" CARRIAGE BOLT
5	6		 5/16" x 2" CARRIAGE BOLT
6	18	18	 5/16" WASHER
7	18	18	 5/16" FLANGE NUT

