

ASSEMBLY INSTRUCTIONS

32-GAL. TRASH RECEPTACLE

STEP 1: PLACE BOTTOM RING ON FLAT SURFACE SO HOLES ARE POSITIONED ABOVE THE METAL CROSS-BRACE IN THE CENTER OF RING AND THE **WELD SEAMS LINE UP**.

STEP 2: HOLD ONE PROFILE VERTICALLY ON THE OUTSIDE OF THE BOTTOM RING. SLIDE THE PROFILE TO ALIGN THE HOLE WITH THE CORRESPONDING HOLE IN THE BOTTOM RING.

NOTE: POSITION PROFILES SO THE HOLE THAT IS 3" FROM THE EDGE IS AT THE TOP.

STEP 3: INSERT A 2" BOLT THROUGH THE PROFILE INTO THE BOTTOM RING. PLACE A WASHER AND NUT ONTO THE END OF BOLT – **HAND TIGHTEN ONLY!!**






STEP 4: PLACE THREE ADDITIONAL PROFILES ONTO BOTTOM RING, STRATEGICALLY PLACING THEM SO THEY ARE DIRECTLY ACROSS FROM EACH OTHER. REPEAT STEP 3.

STEP 5: WITH FOUR PROFILES IN PLACE, SLIDE THE TOP RING INSIDE THE CORRESPONDING HOLES IN THE FOUR PROFILES. INSERT A 2" BOLT THROUGH EACH PROFILE AND INTO THE TOPS RING. PLACE A WASHER AND NUT ONTO THE END OF EACH BOLT – **HAND TIGHTEN ONLY!!**

STEP 6: PLACE REMAINING PROFILES ONTO RINGS. **(PUT BOLTS IN THE BOTTOM RING FIRST).**

STEP 7: ONCE ALL BOLTS AND NUTS ARE IN PLACE, TIGHTEN ALL BOLTS SECURELY WITH A 3/8" DRIVE RATCHET WITH A 1/2" SOCKET, SHIFTING YOUR RECEPTACLE WHERE NECESSARY TO INSURE A NEAT APPEARANCE.

***OPTIONAL:** PLACE STATIONARY MOUNT ONTO THE BOTTOM OF LOWER RING. ALIGN HOLES AND ATTACH WITH 1" CARRIAGE BOLTS. PLACE FLANGE NUT ONTO THE END OF EACH BOLT – **TIGHTEN SECURELY**. SET STATIONARY MOUNT INTO WET CONCRETE. ALLOW CONCRETE TO DRY BEFORE USE. **NOTE:** A HOLE CAN BE DRILLED THROUGH THE STATIONARY BOLT AND A LENGTH OF PIPE OR REBAR CAN BE PLACED THROUGH THE HOLE TO ASSIST IN THEFT PREVENTION.

| REF# | QTY | DESCRIPTION |
|------|------------|-----------------------------------------------------------------------------------------------------------------|
| 1 | 1 | TOP RING |
| 2 | 1 | BOTTOM RING |
| 3 | 18 | 2" X 4" X 29" PROFILE |
| | H32 | HARDWARE KIT |
| 4 | 36 |  5/16" X 2" SS CARRIAGE BOLT |
| 5 | 36 |  5/16" SS HEX NUT |
| 6 | 36 |  5/16" SS WASHER |
| *7 | 1 | PERMANENT MOUNT (#H32M) - <i>*Optional</i> |
| *8 | 2 |  5/16" X 1" CARRIAGE BOLT |
| *9 | 2 |  5/16" FLANGE NUT |

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