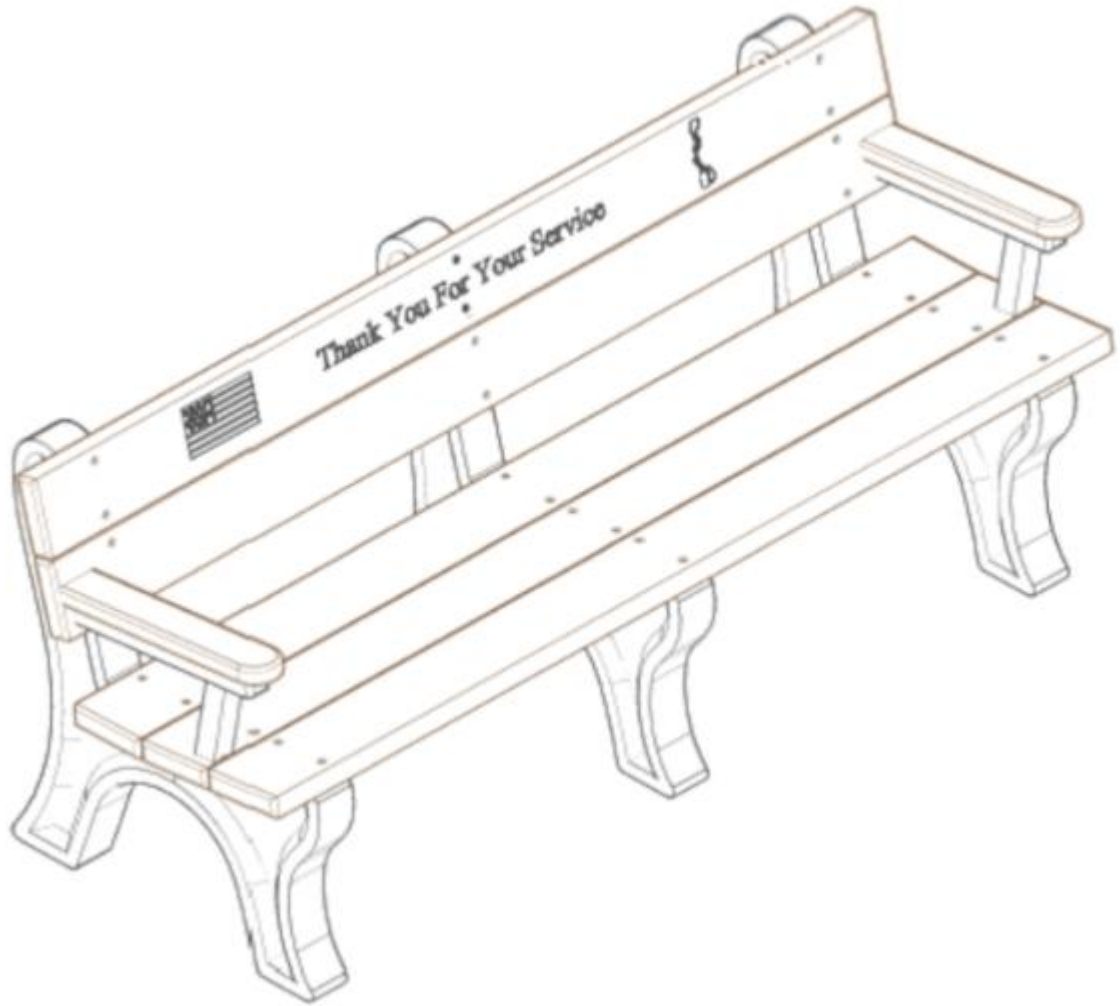


# 6 Foot Veteran Bench with Arms



Congratulations !!  
You have just purchased the finest recycled plastic  
park bench available. Enjoy !!!

Before assembly, please make sure all components are included.



( 1 ) - One Fastener Pack  
FP-TB6BA-CU-03

FP - Fastener Pack



D - Bench Arm



D - Bench Arm

( 2 ) - Two Bench Arms  
BSA-TBA-A-00

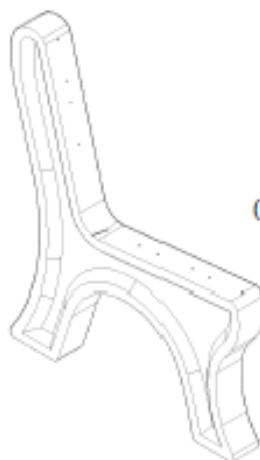
B - Bench End



B - Bench End



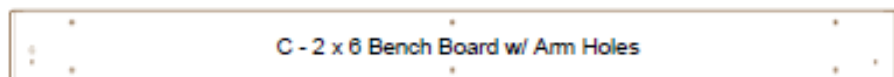
B - Bench End



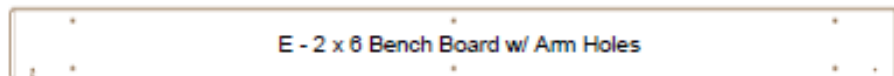
( 3 ) - Three Bench Ends  
PS-SBBE-T-03



( 3 ) - Three Bench Boards  
BP-TB6B-A-02



( 1 ) - One Bench Board  
BP-TB6BA-A-03



( 1 ) - One Bench Board  
BP-TB6BA-B-00

FS-TB6BA-CU-03

Before assembly, please make sure all fasteners are included.

34 - #12 x 3" Flat Head Phillips Screw



Also needed for this assembly will be the following materials:

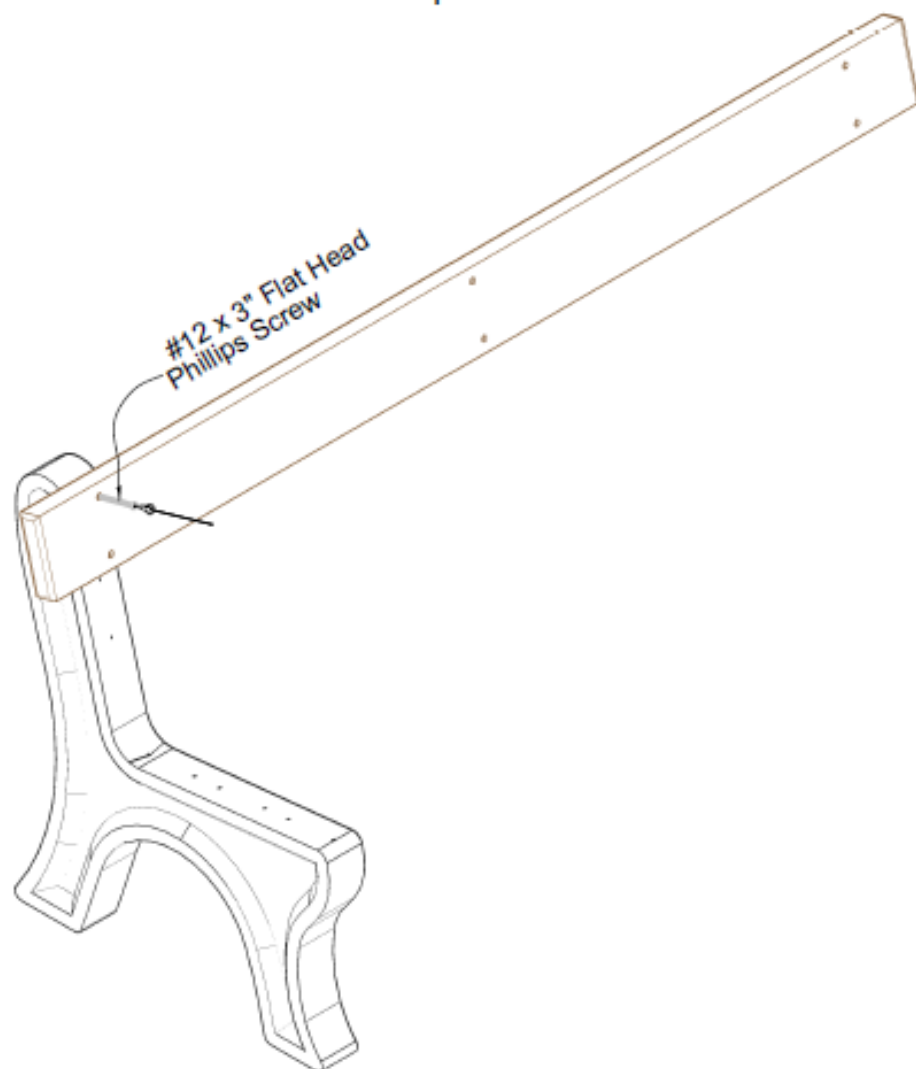
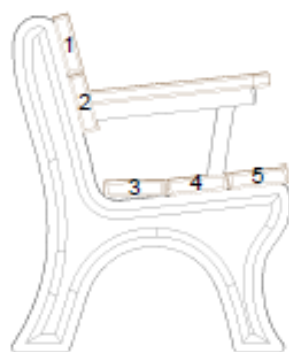
1 - #3 Phillips Drive Bit

**\*IMPORTANT NOTICE\*:**

- DO NOT OVER-TIGHTEN SCREWS.
- USE A DRILL WITH ADJUSTABLE TORQUE FOR BEST RESULTS.
- OVER-TIGHTENING WILL RESULT IN STRIPPING OUT THE PILOT HOLE, AND SCREW WILL "SINK" INTO THE PLASTIC WHICH MAY CAUSE A STRESS FRACTURE.

Fig #1:

In order to make the assembly of this Traditional Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.

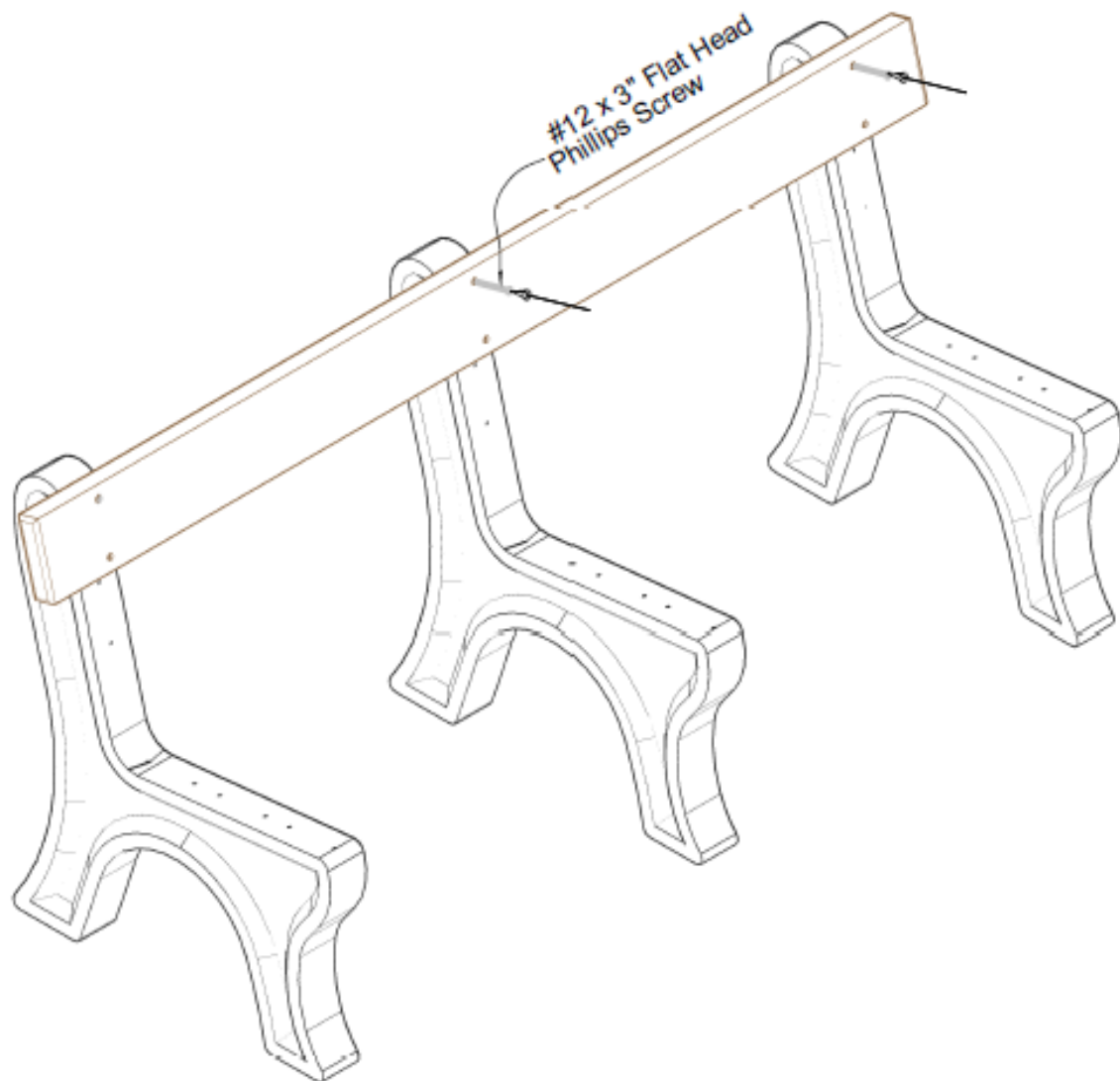


Step #1:

Stand (1) One bench end (Part B) upright and place (1) One bench board (Part A) on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

Notes:

Do not tighten screw completely. This will be done in a later step.



**Step #2:**

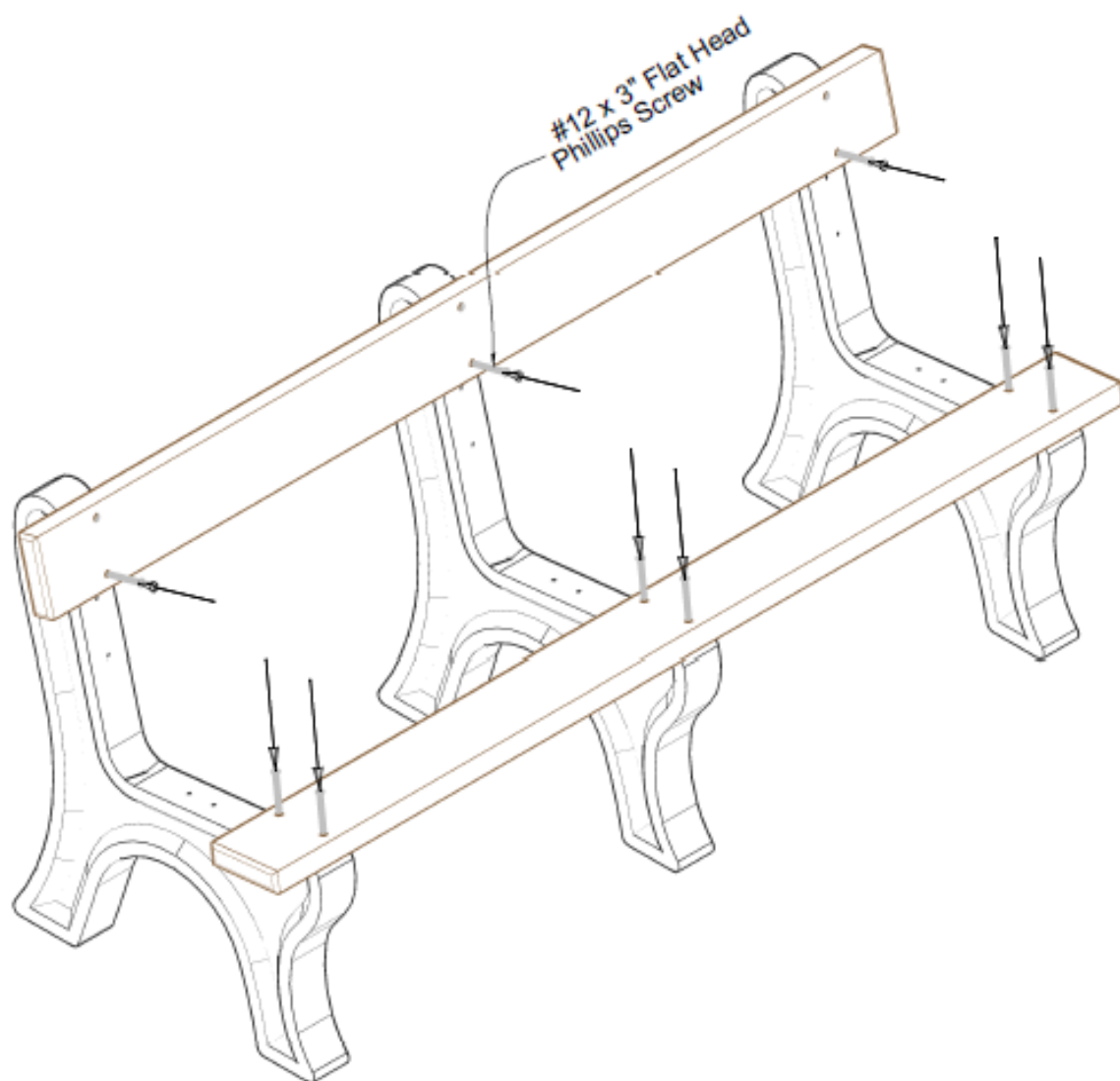
Stand the other (2) two bench ends (Part B) upright and place the bench board (Part A) already attached to the first bench end, on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

**Note:** Do not tighten screws completely. This will be done in a later step.

### Step #3:

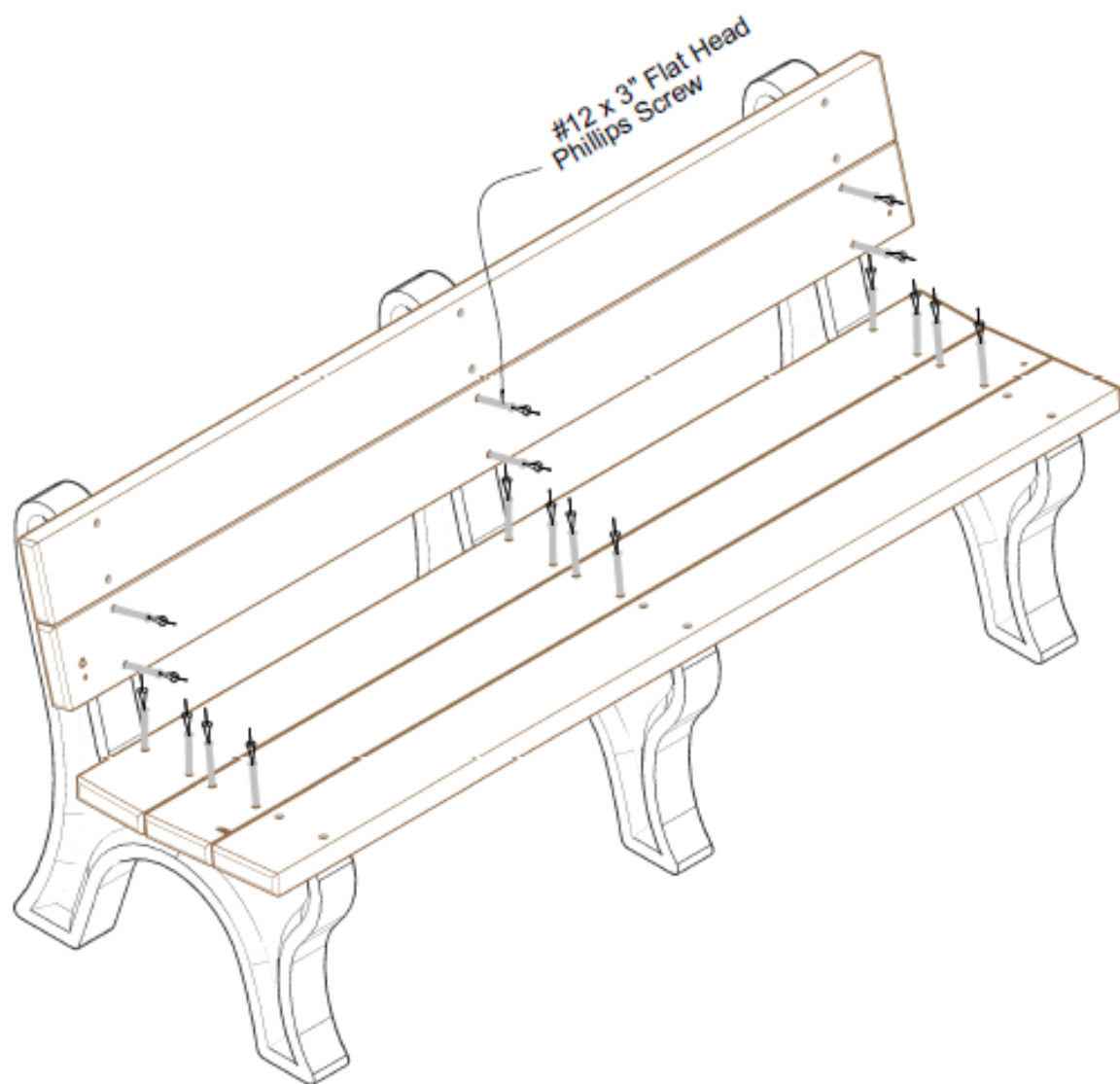
Align bottom pre-drilled holes to the pilot holes in the bench end (Part B). After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

Note: Be sure to tighten screws completely after this step.



### Step #4:

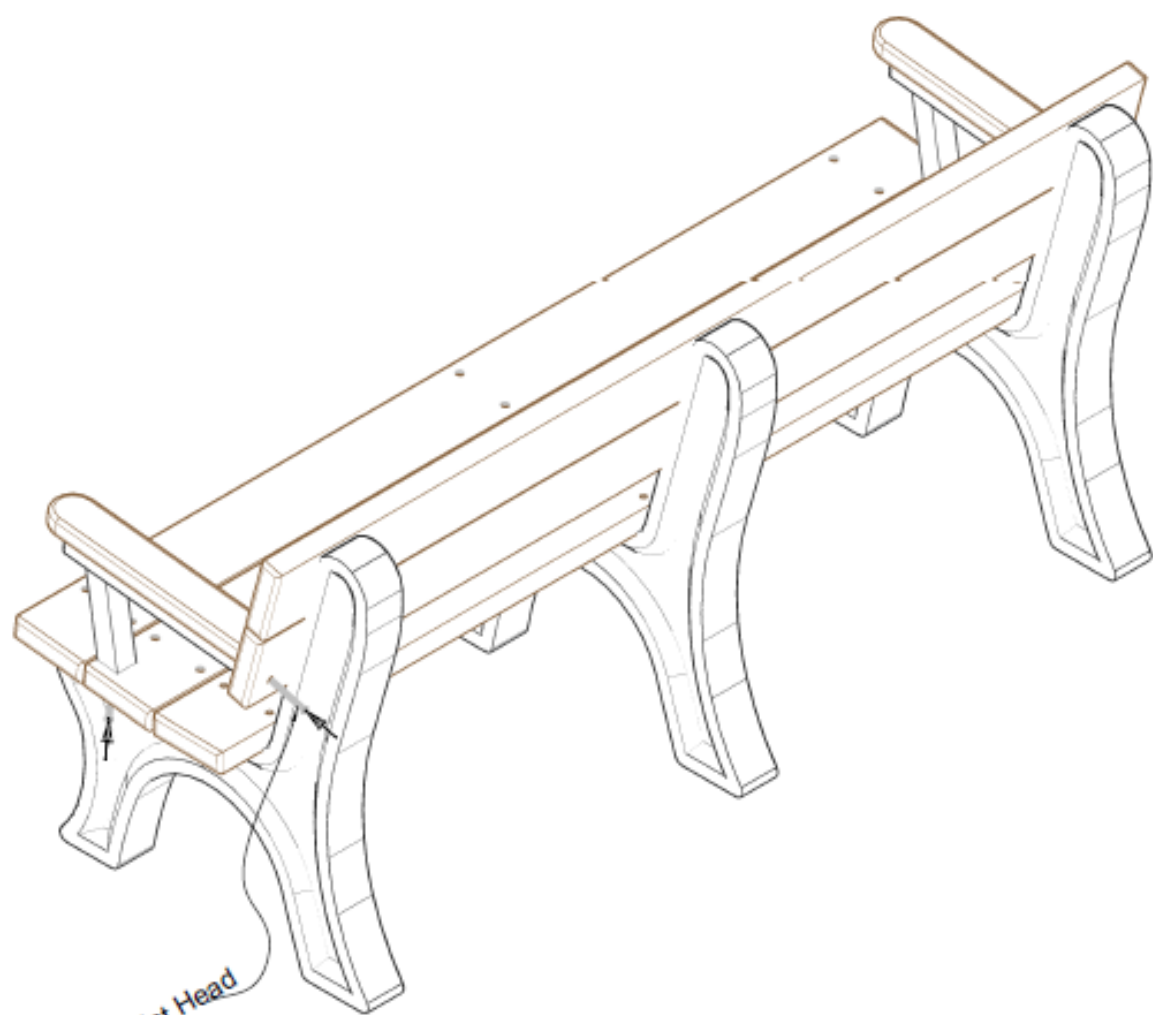
Place a bench board (Part A) on position 5. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.



**Step #5:**

Repeat Steps 1 - 3 to attach bench boards (Part A) on position 3. Attach bench board w/ arm hole (Part C) on position 2 and bench board w/ arm hole (Part E) on position 4. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.

\*\*\* When attaching bench board (Part C) in position 2 letter "C" engraved on board will be at left side of the bench. When attaching bench board (Part E) in position 4 letter "E" engraved on board will be on the left side of the bench.



#12 x 3" Flat Head  
Phillips Screw

**Step #6:**

Position the bench arms (Part D) as shown above. Align the pilot holes to the pre-drilled holes in the bench board w/ arm holes. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.