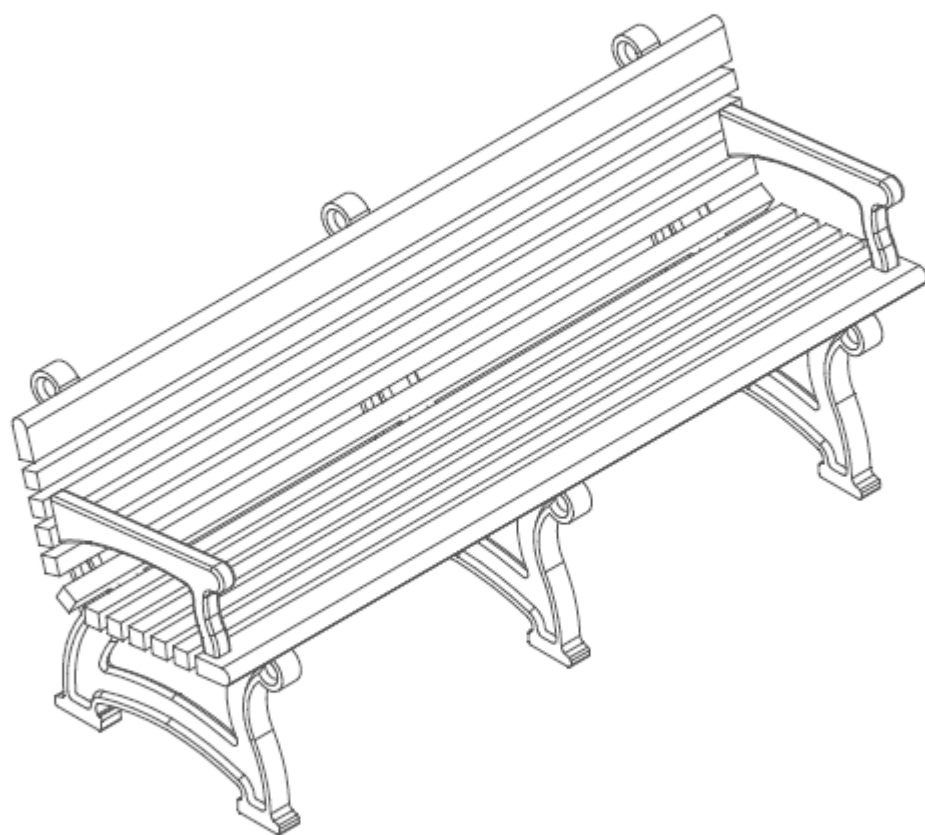


6 Foot Willow Park Bench w/ Arms

For Fastener Pack
(FP-WB6BA-CU-00)

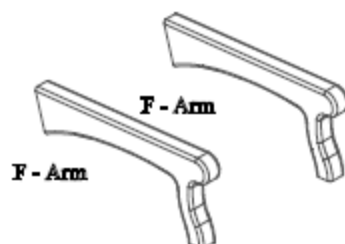


Congratulations ! !

You have just purchased the finest recycled plastic
park bench available. Enjoy ! ! !

FS-WB6BA-CAP-00

Before assembly, please make sure all components are included.



F - Arm

F - Arm

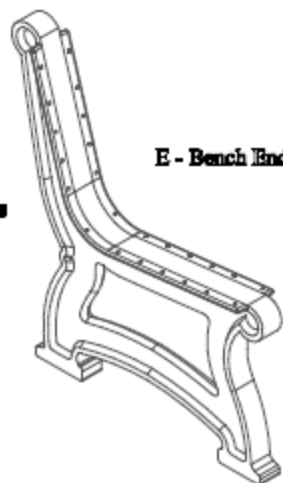
(2) - Two Arms
BP-BA-W-00



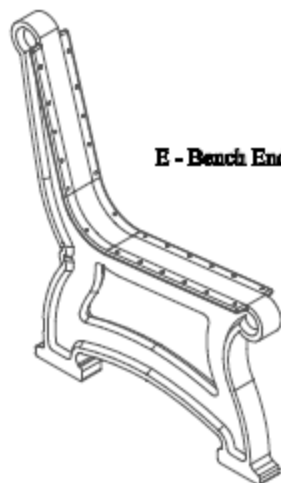
FP - Fastener Pack

(1) - One Fastener Pack
FP-WB6BA-CU-00

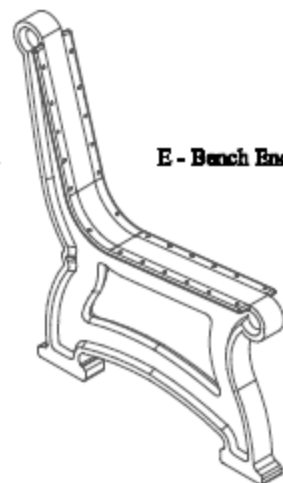
(3) - Three Bench Ends
PS-HBBE-W-00



E - Bench End



E - Bench End



E - Bench End

A - Bull Nose Bench Board

(1) - One Bull Nose Bench Board
BP-CB6B-A-02

B - 2 x 2 Bench Board		
B - 2 x 2 Bench Board		
B - 2 x 2 Bench Board		
B - 2 x 2 Bench Board		
B - 2 x 2 Bench Board		
B - 2 x 2 Bench Board		
B - 2 x 2 Bench Board		

(8) - Eight 2 x 2 Bench Boards
BP-CB6B-B-02

C - Bull Nose Bench Board w/ Arm Holes

(1) - One Bull Nose Bench Board
BP-WB6BA-A-00

D - 2 x 2 Bench Board w/ Arm Holes		
D - 2 x 2 Bench Board w/ Arm Holes		

(2) - Two 2 x 2 Bench Boards w/ Arm Holes
BP-WB6BA-B-00

FS-WB6BA-CAP-00

Before assembly, please make sure all fasteners are included.

72 - #12 x 1 1/2" Pan Head Phillips Screw



6 - #12 x 3" Flat Head Phillips Screw

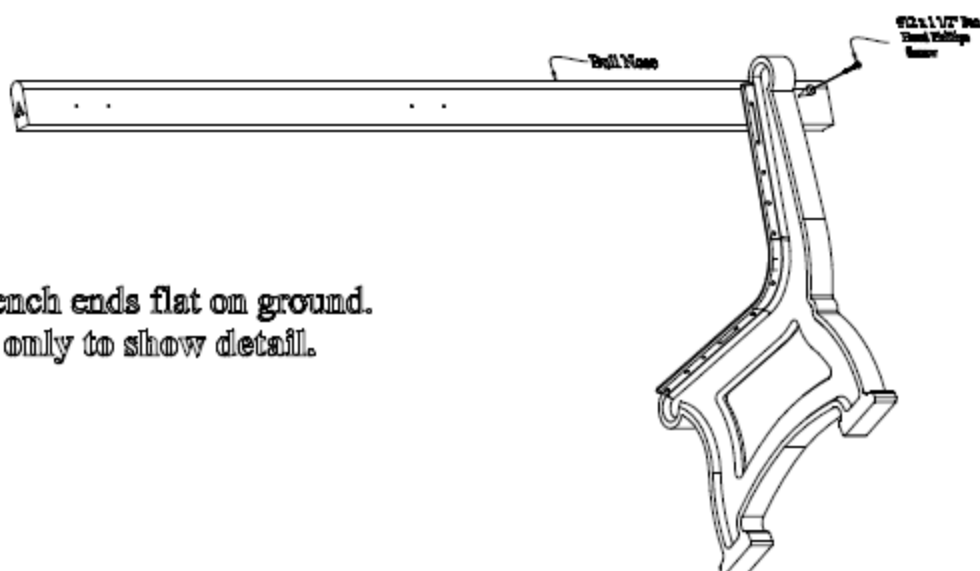
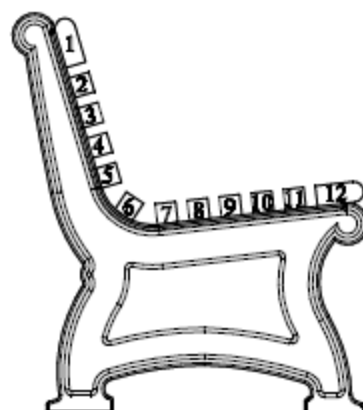


Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

Fig #1:

In order to make the assembly of this Willow Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



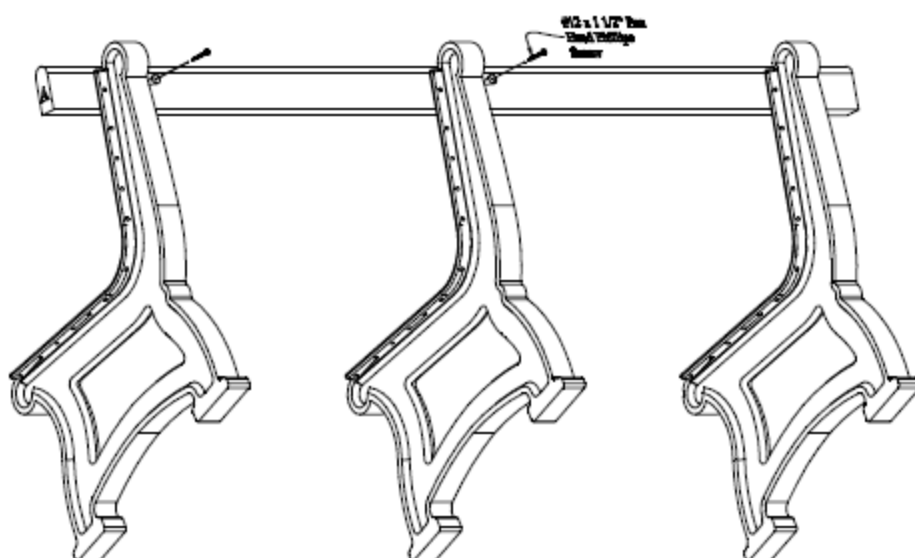
Note:

Stand bench ends flat on ground.
View is only to show detail.

Step #1:

Stand (1) One bench end upright and place (1) One bull nose bench board (A) on position 1 being sure to align the pilot holes to the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screw completely. This will be done in a later step.



Step #2:

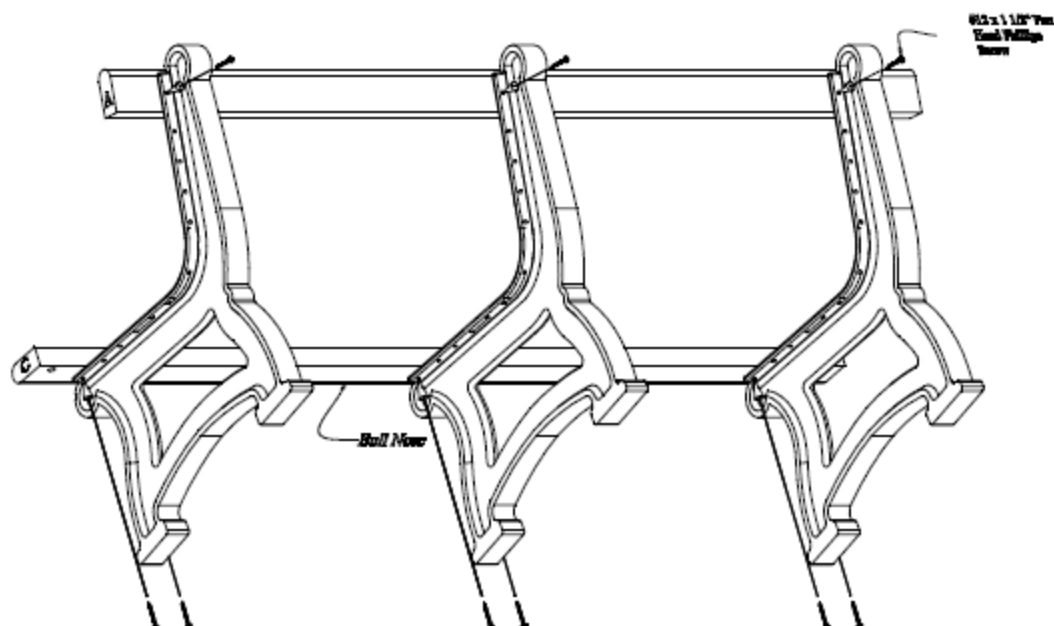
Stand the other (2) two bench ends upright, and place the bull nose bench board (A) already attached to the first bench end, on position 1 being sure to align the pilot holes with the pre-drilled holes in the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled holes on the right side of the bench ends.

Note: Do not tighten screws completely. This will be done in a later step.

Step #3:

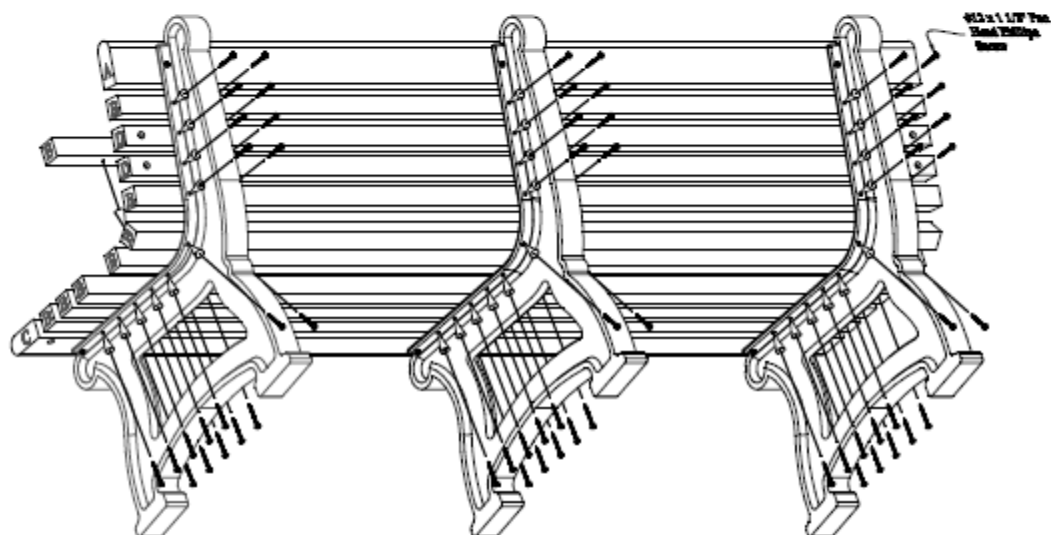
Align the pilot holes on the bull nose bench board (A) to the pre-drilled holes on the left side of the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw per bench end.

Note: Be sure to tighten screws completely after this step.



Step #4:

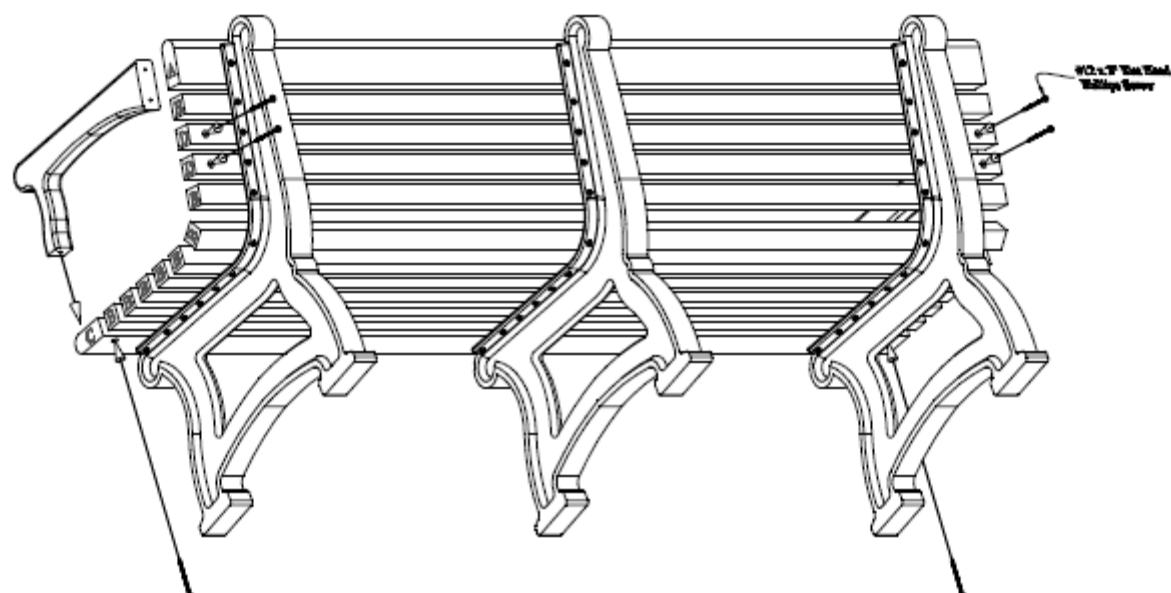
Place a second bull nose bench board (C) on position 12. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



Step #5:

Repeat Steps 1 - 3 to attach bench boards (B) on positions 2 and 5-11 and bench boards (D) on positions 3 and 4.

Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



Step #6:

Align the pilot holes on the Arms to the pre-drilled holes on the bench boards w/ arm holes (C and D). After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.