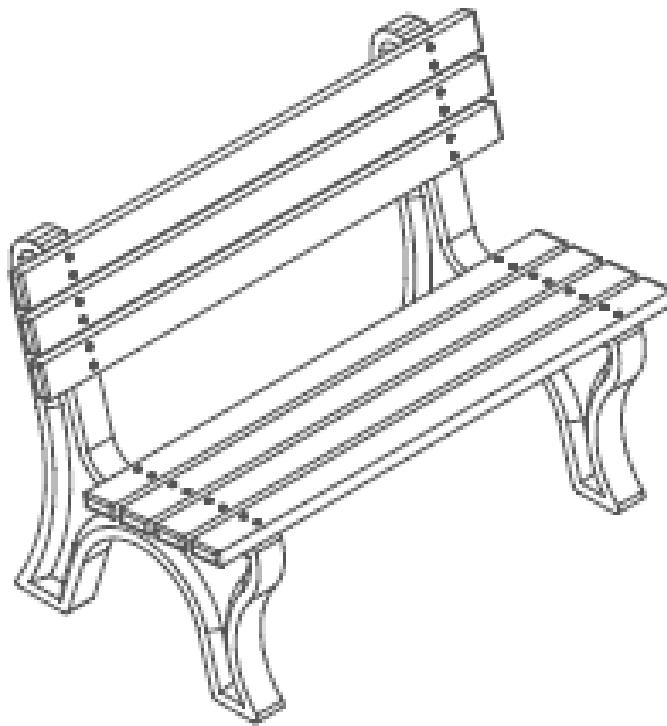


4 Foot Economizer Park Bench

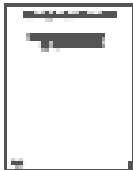
**For Fastener Pack
(FP-EM4B-CU-02)**



Congratulations ! !

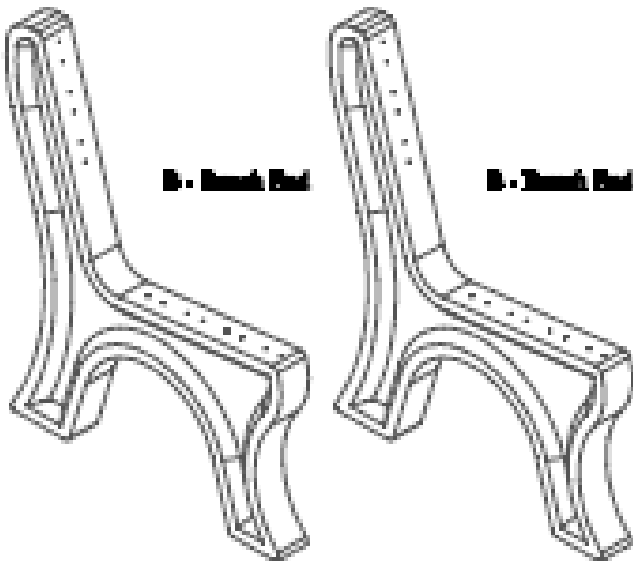
**You have just purchased the finest recycled plastic
park bench available. Enjoy ! ! !**

Before assembly, please make sure all components are included.



(1) - One Washer Pack
FP-22593-CU-02

FP - Washer Pack



(2) - Two Back Rests
FP-22593-BD-02

*	A - Back Rest	*
*	A - Back Rest	*
*	A - Back Rest	*
*	A - Back Rest	*
*	A - Back Rest	*
*	A - Back Rest	*
*	A - Back Rest	*
*	A - Back Rest	*

(7) - Seven Back Rests
FP-22593-A-02

Before assembly, please make sure all fasteners are included.

28 - #12 x 3" Flat Head Phillips Screw



Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

***IMPORTANT NOTICE*:**

- * DO NOT OVER-TIGHTEN SCREWS.**
- * USE A DRILL WITH ADJUSTABLE TORQUE FOR BEST RESULTS.**
- * OVER-TIGHTENING WILL RESULT IN STRIPPING OUT THE PILOT HOLE, AND SCREW WILL "SINK" INTO THE PLASTIC WHICH MAY CAUSE A STRESS FRACTURE.**

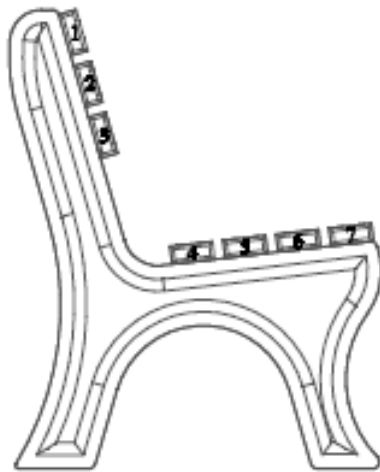
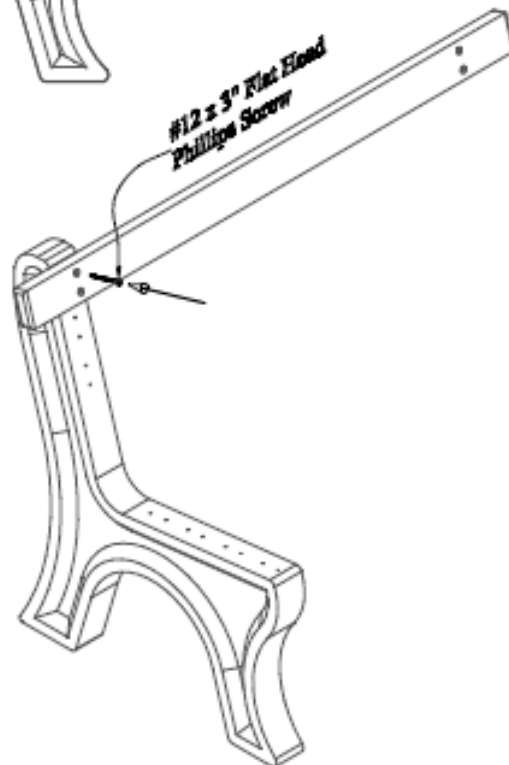


Fig #1:

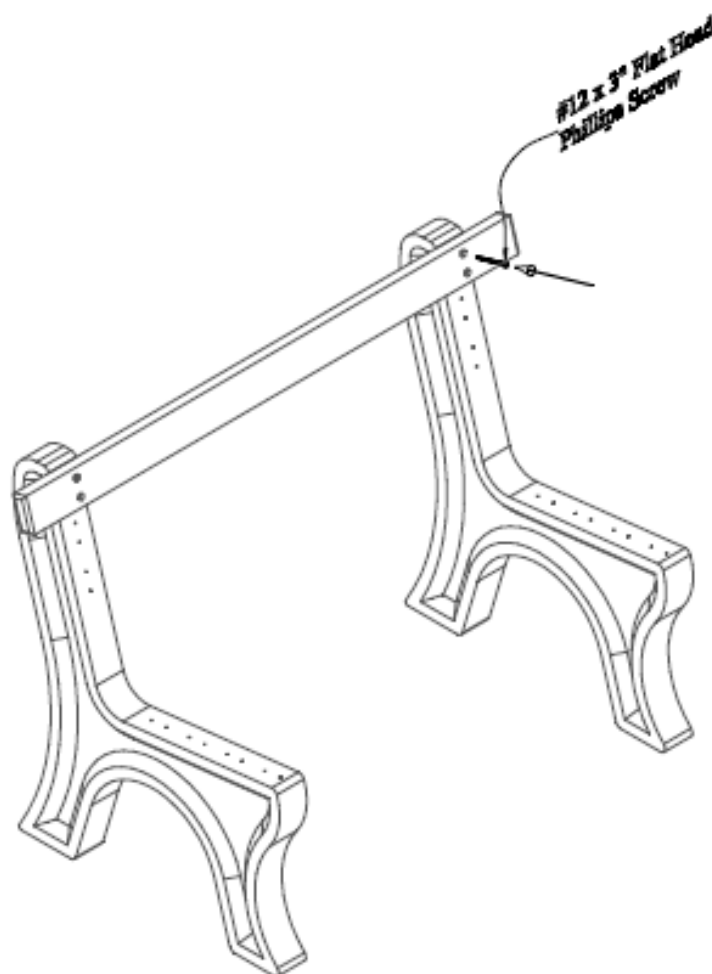
In order to make the assembly of this Economizer Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



Step #1:

Stand (1) One bench end upright and place (1) One bench board on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

Note: Do not tighten screw completely. This will be done in a later step.



Step #2:

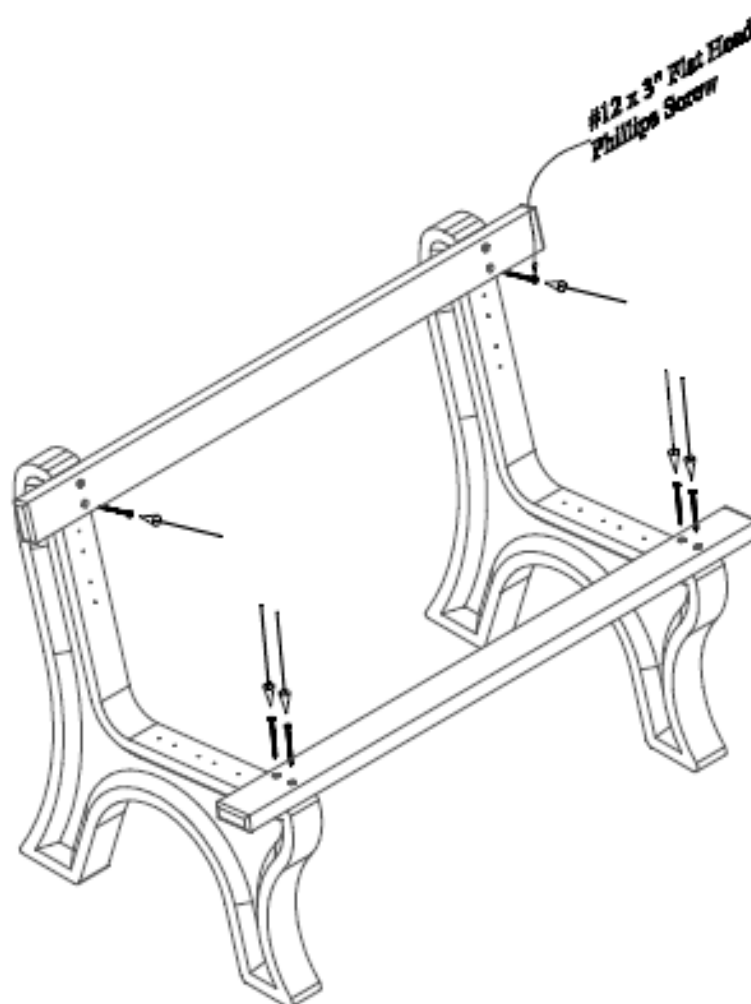
Stand the other bench end upright and place the bench board already attached to the first bench end, on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

Note: Do not tighten screws completely. This will be done in a later step.

Step #3:

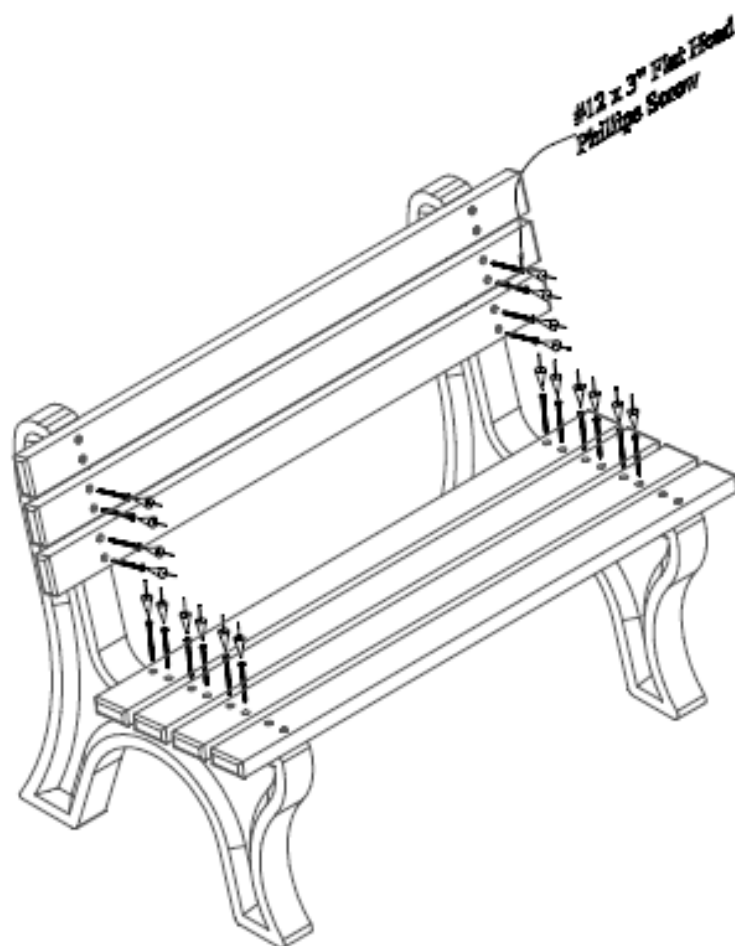
Align bottom pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

**Note: Be sure to tighten screws completely after this step.
DO NOT OVER-TIGHTEN SCREWS**



Step #4:

Place a second bench board on position 7. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.



Step #5:

Repeat Steps 1 - 3 to attach bench boards on positions 2, 3, 4, 5 & 6. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.

DEAR VALUED CUSTOMER,

THANK YOU FOR PURCHASING THIS
PRODUCT. THIS PRODUCT IS
MANUFACTURED USING RECYCLED
MATERIALS AND MAY HAVE SLIGHT
COLOR VARIATIONS, OCCASIONAL
SPECKS OF COLOR OR IRREGULAR
SURFACE PATTERNS. THESE ARE
NORMAL CONDITIONS OF RECYCLED
PLASTICS AND MAKE EACH PIECE OF
FURNITURE UNIQUE. THESE
CHARACTERISTICS DO NOT AFFECT
THE STRENGTH, QUALITY OR
PERFORMANCE OF THE PRODUCT.

THANK YOU AGAIN FOR PURCHASING
THIS PRODUCT AND HELPING OUR
ENVIRONMENT.