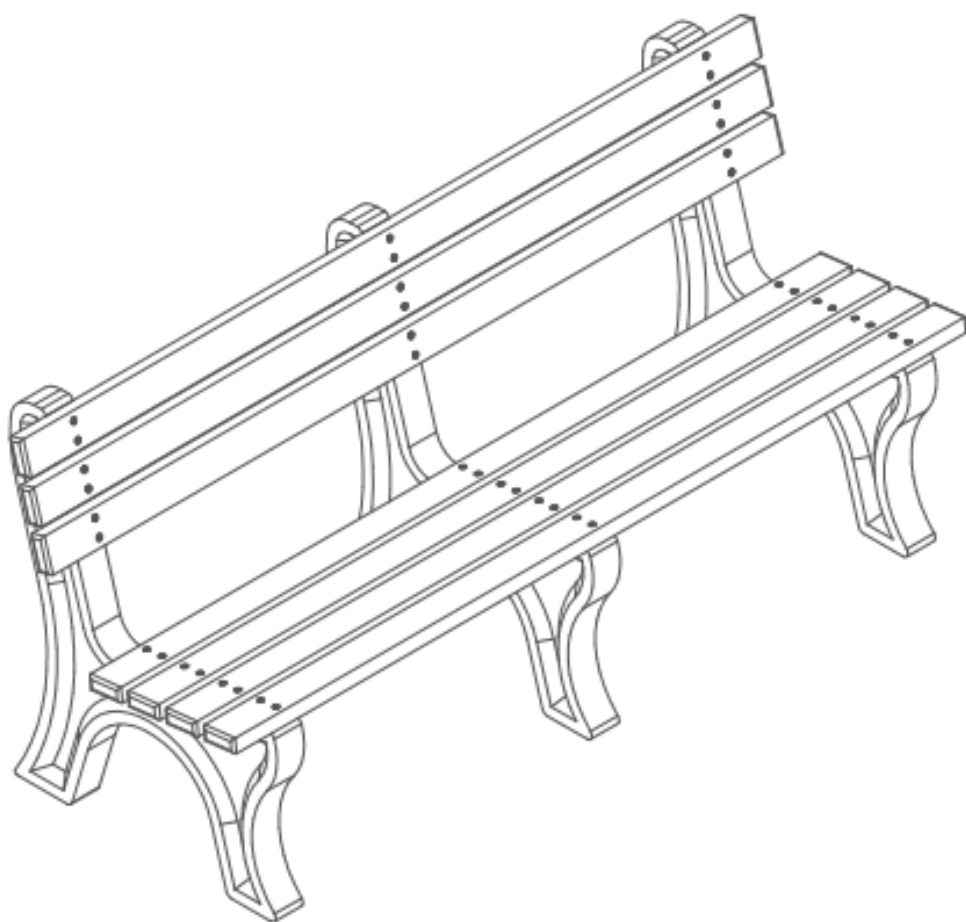


# 6 Foot Economizer Park Bench

For Fastener Pack  
(FP-EM6B-CU-02)



Congratulations ! !

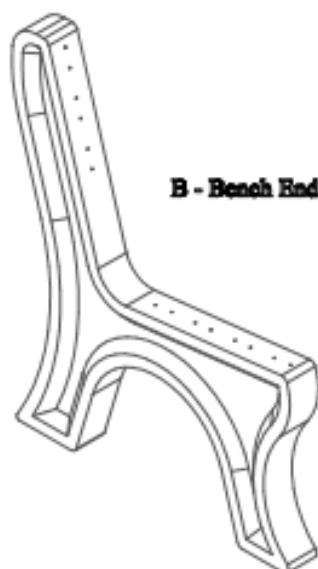
You have just purchased the finest recycled plastic  
park bench available. Enjoy ! ! !

**Before assembly, please make sure all components are included.**

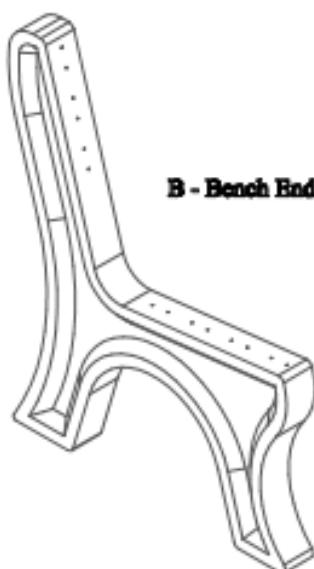


**(1) - One Fastener Pack  
FP-EM6B-CU-02**

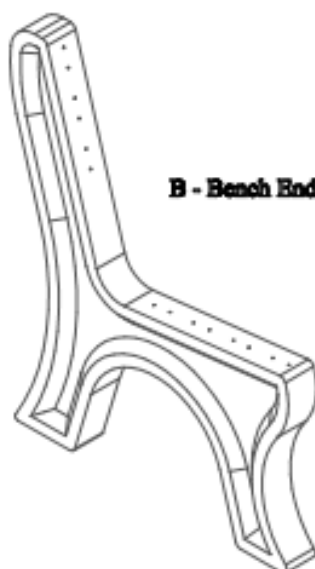
**FP - Fastener Pack**



**B - Bench End**

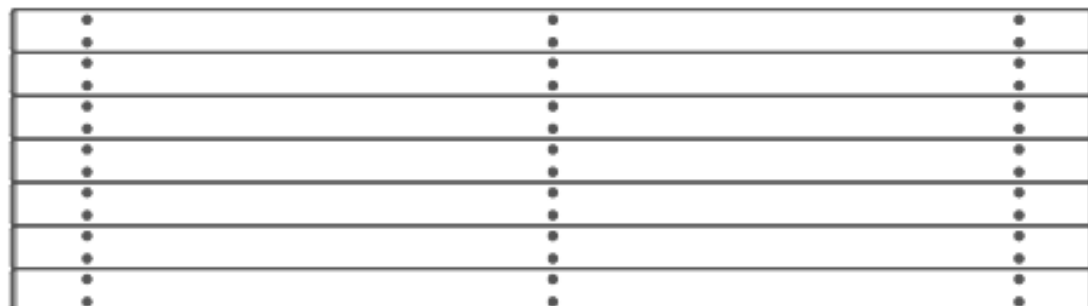


**B - Bench End**



**B - Bench End**

**(3) - Three Bench Ends  
PS-SBBE-D-02**



**(7) - Seven Bench Boards  
BP-EM6B-A-02**

**Before assembly, please make sure all fasteners are included.**

**42- #12 x 3" Flat Head Phillips Screw**

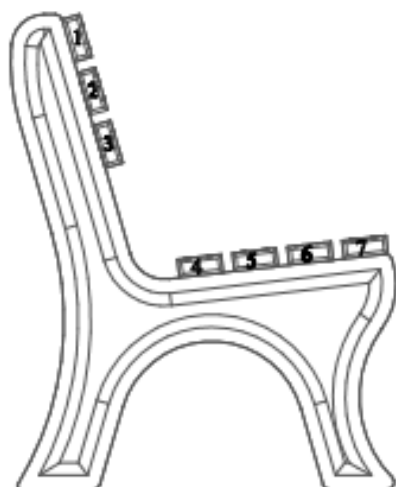


**Also needed for this assembly will be the following materials:**

**1 - #3 Phillips Drive Bit**

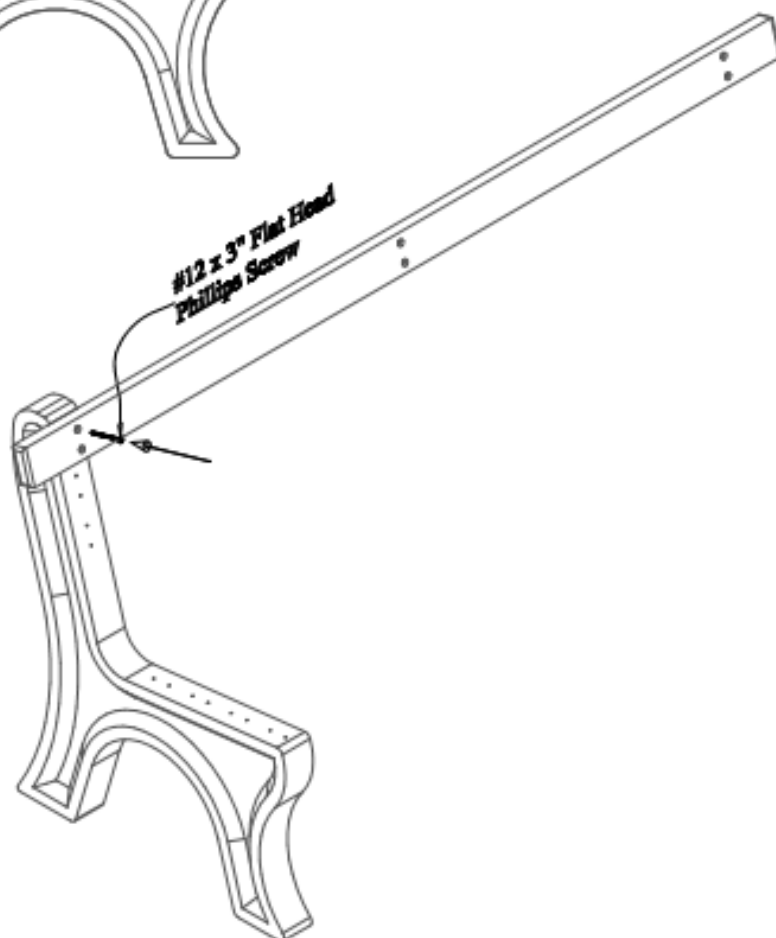
**\*IMPORTANT NOTICE\*:**

- \* DO NOT OVER-TIGHTEN SCREWS.**
- \* USE A DRILL WITH ADJUSTABLE TORQUE FOR BEST RESULTS.**
- \* OVER-TIGHTENING WILL RESULT IN STRIPPING OUT THE PILOT HOLE, AND SCREW WILL "SINK" INTO THE PLASTIC WHICH MAY CAUSE A STRESS FRACTURE.**



**Fig #1:**

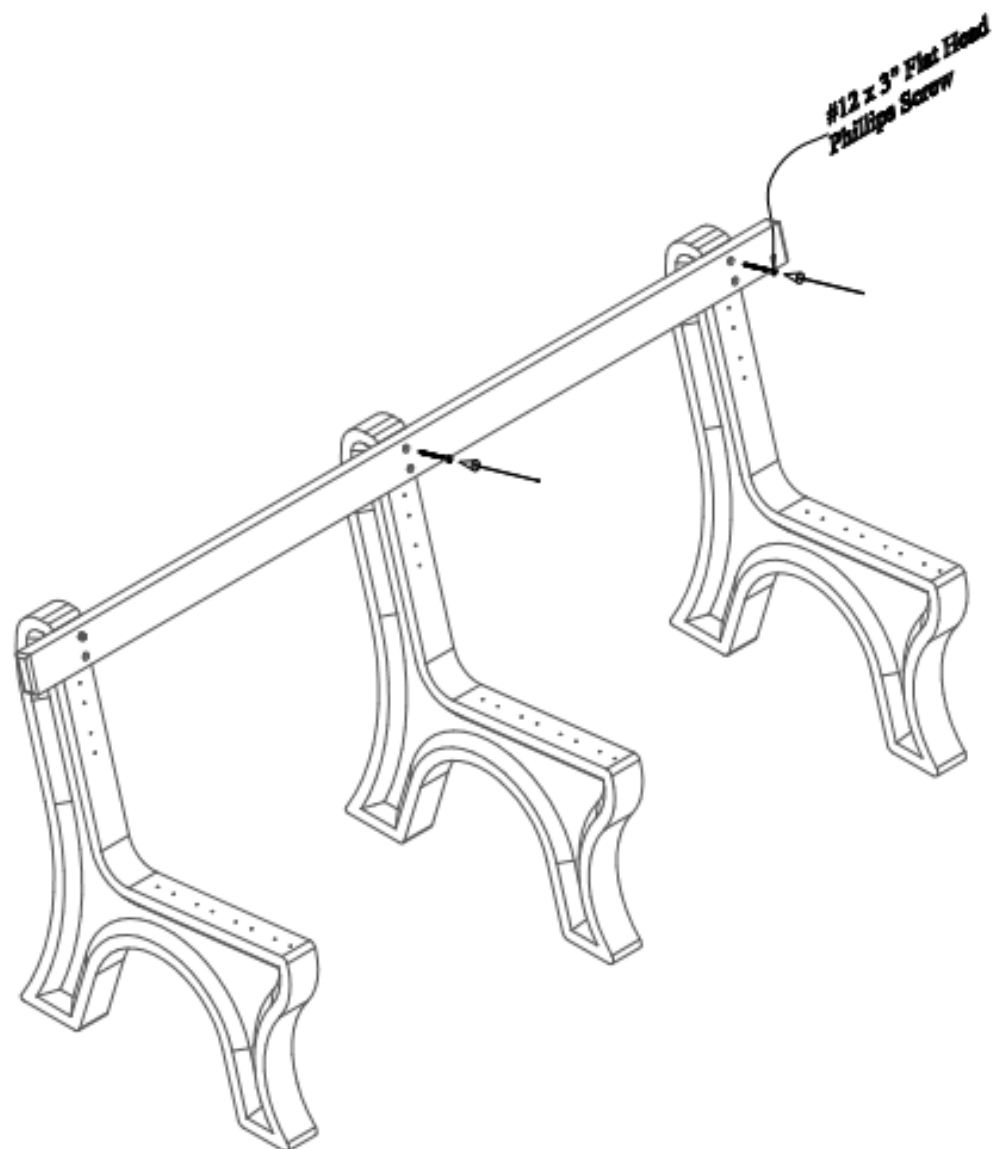
In order to make the assembly of this Economizer Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



**Step #1:**

**Stand (1)** One bench end upright and place (1) One bench board on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

**Note:** Do not tighten screw completely. This will be done in a later step.



**Step #2:**

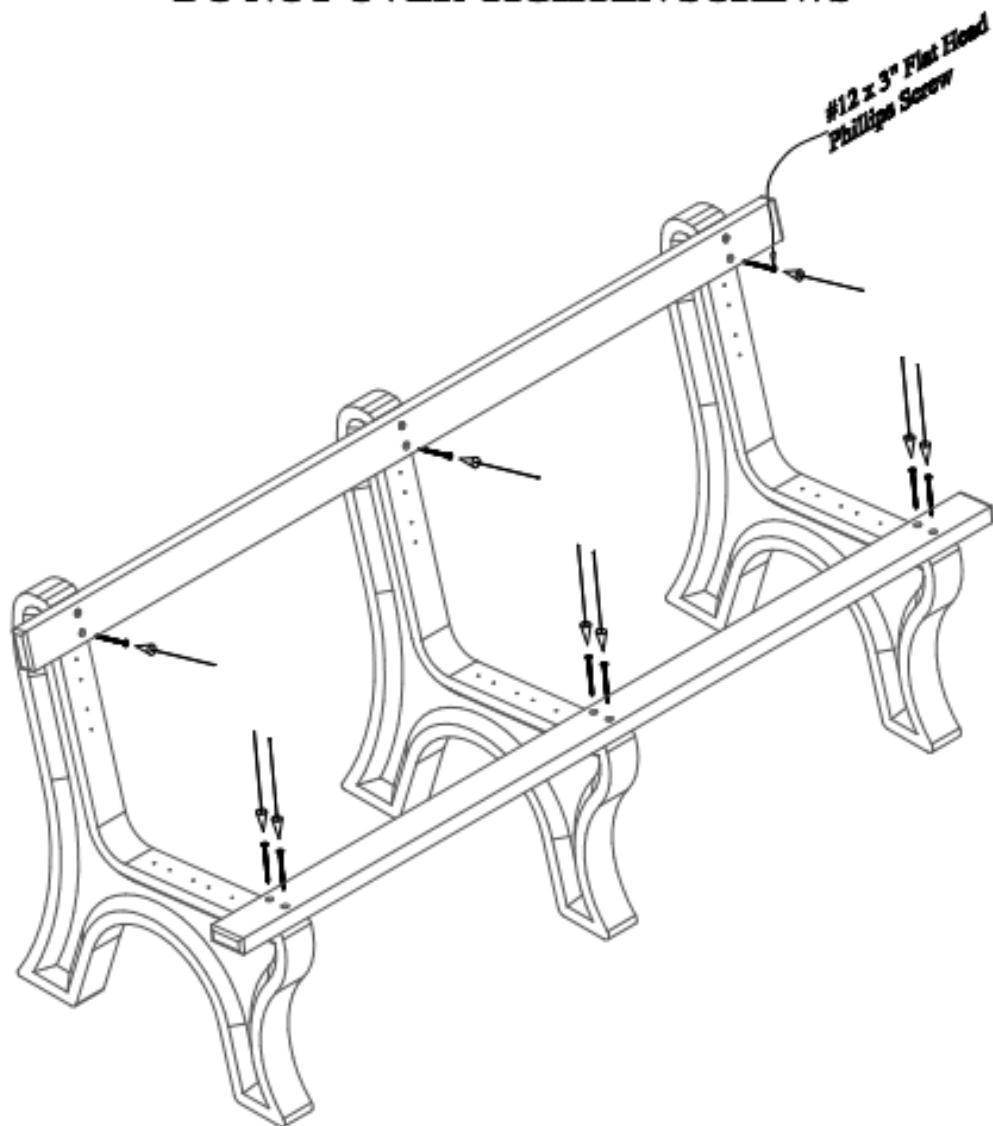
Stand the other (2) Two bench ends upright, one at a time, and place the bench board already attached to the first bench end, on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw in the top pre-drilled hole.

**Note:** Do not tighten screws completely. This will be done in a later step.

**Step #3:**

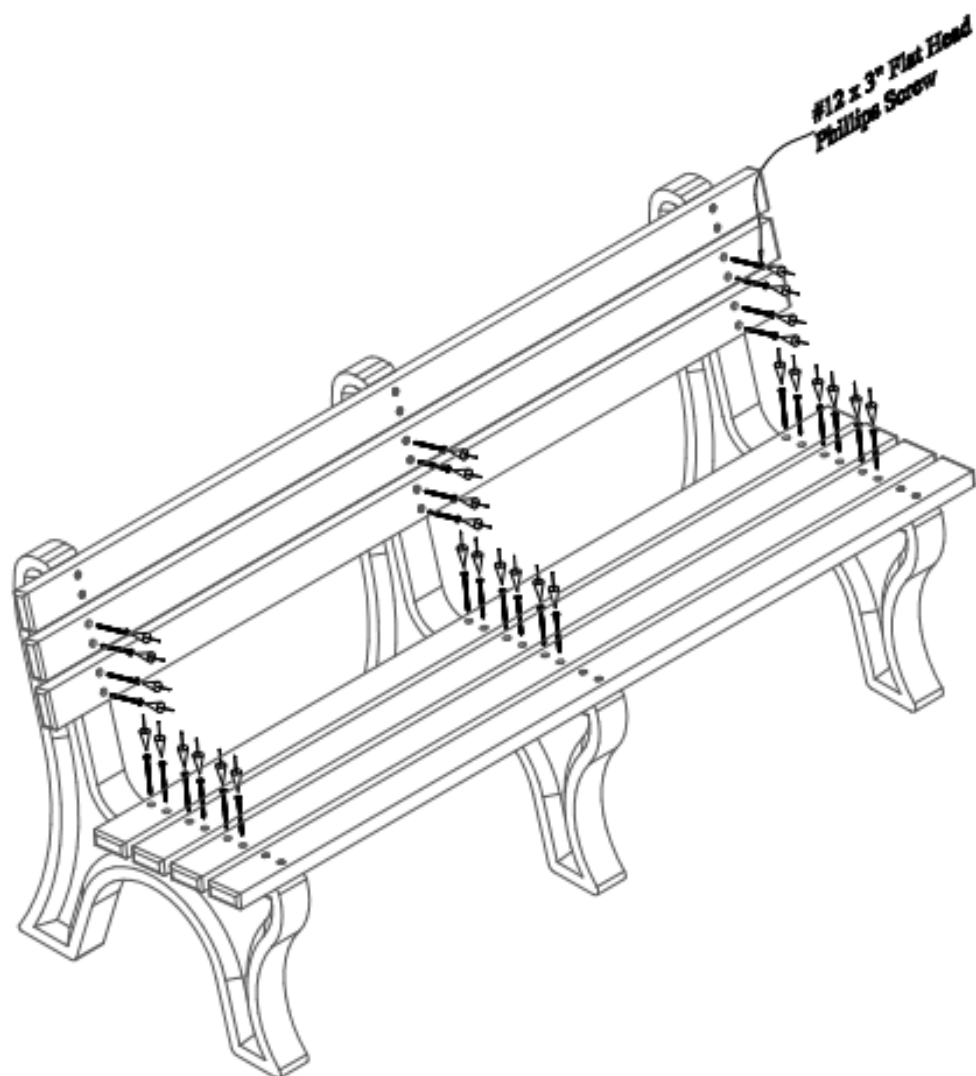
Align bottom pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

**Note:** Be sure to tighten screws completely after this step.  
**DO NOT OVER-TIGHTEN SCREWS**



**Step #4:**

Place a second bench board on position 7. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.



**Step #5:**

**Repeat Steps 1 - 3 to attach bench boards on positions 2, 3, 4, 5 & 6. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.**

DEAR VALUED CUSTOMER,

THANK YOU FOR PURCHASING THIS  
PRODUCT. THIS PRODUCT IS  
MANUFACTURED USING RECYCLED  
MATERIALS AND MAY HAVE SLIGHT  
COLOR VARIATIONS, OCCASIONAL  
SPECKS OF COLOR OR IRREGULAR  
SURFACE PATTERNS. THESE ARE  
NORMAL CONDITIONS OF RECYCLED  
PLASTICS AND MAKE EACH PIECE OF  
FURNITURE UNIQUE. THESE  
CHARACTERISTICS DO NOT AFFECT  
THE STRENGTH, QUALITY OR  
PERFORMANCE OF THE PRODUCT.

THANK YOU AGAIN FOR PURCHASING  
THIS PRODUCT AND HELPING OUR  
ENVIRONMENT.