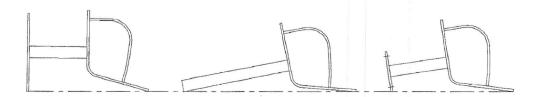
ASSEMBLY AND MOUNTING INSTRUCTIONS – Greenwood Series 8 FOOT BENCH WITH ARMS

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ASSEMBLY INSTRUCTIONS: BENCH WITH ARMS 8 FOOT LENGTH 150201, 150202, and 150203

- 1. Unpack and lay out pieces to assemble. Verify that the parts, quantity, and dimensions match those on the enclosed bill of material.
- 2. Begin by setting up two support frame arm weldments roughly 86 inches apart on centers laying on their back with "seat" in a "vertical" direction. See diagram 1.
- 3. Make marks on each plate at a distance of 2 7/8, 7, and 11 1/4 inches from the end of the plate. Diagram 2.
- 4. Locate one bull nose board on the weldment at a distance of 3 1/4 inches from end of the board to edge of weldment plate and flat edge on the 11 1/4 inch mark. Make certain curved edge is facing bend in plate.
- 5. Clamp board to weldment and locate the other weldment at distance of 89 1/4 inches from end of board and the board flat edge on the 11 1/4 inch mark. Clamp weldment to board. Use a hand square to align plates perpendicular to board. See diagram 2.
- 6. Locate the armless weldment at a distance of 46 1/4 inches from plate edge to same end of bull nose used in step 4 and at a distance of 11 1/4 inches from end of the weldment plate to the flat edge of the board. See diagram 2.
- 7. Use a hand square to line up weldments on boards.
- 8. Drill 5/32 diameter pilot hole (six places) into the board and install six ½ x 2 screws into the board. (use end 2 holes in metal plate of weldments as a drill guide)
- 9. Set one rectangular board at a distance of 3 1/4 inches from plate side edge to end of board with flat edge on the 7 inch marks. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. Clamp board in place. See diagram 2.
- 10. Drill 5/32 diameter pilot hole (six places) into the board and install six 1/4 x 2 screws into the board. (use second line of 2 holes in metal plate of weldment as a drill guide)
- 11. Set the second rectangular board at a distance of 3 1/4 inches from plate side edge to end of board with flat edge of board on 2 7/8 inch mark. Suggest placing a 3/4 inch thick spacer between the two rectangular boards at each end to maintain 3/4 inch gap. See diagram 2.
- 12. Drill 5/32 diameter pilot hole (six places) into the board and install six ¼ x 2 screws into the board. (use third line of 2 holes in metal plate of weldment as a drill guide)
- 13. Locate second bull nose board at a distance of 3 1/4 inches from plate side edge to end of board and at a gap distance of 3/4 inch between bull nose and rectangular board. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. See diagram 2.
- 14. Drill 5/32 diameter pilot hole (six places) into the board and install six $\frac{1}{4}$ x 2 screws into the board. (use fourth line of 2 holes in metal plate of weldment as a drill guide)
- 15. Check square ness of boards with plates with hand square before tightening screws.
- 16. Set the bench upright to fasten the boards on the back. Check that weldments are vertical when bench is upright on level surface.

DIAGRAM 1: BENCH WITH ARMS 8 FOOT LENGTH SURFACE 150201, 150202 & 150203 SHOWN 150203 150201 150201



ASSEMBLY AND MOUNTING INSTRUCTIONS – Greenwood Series 8 FOOT BENCH WITH ARMS

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- 17. Make marks on each plate at a distance of 2 7/8, 71/8 inches from the end of the plate. Diagram 2
- 18. Locate one bull nose board on the weldments at a distance of 3 1/4 inches from end of the board to edge of weldment plate with flat edge of board on the 7 1/8 inch marks. Make certain curved edge is facing bend in plate. Clamp board in place. See diagram 3. IMPORTANT: Make sure that the distance between the two bull nose boards where seat meets the back measures 4 inches or less. Adjust the board on the back to meet 4 inch maximum dimension.
- 19. Drill 5/32 diameter pilot hole (six places) into the board and install six ¼ x 2 screws into the board. (use third line of 2 holes in metal plate of weldment as a drill guide)
- 20. Set one rectangular board at a distance of 3 1/4 inches from plate side edge to end of board with flat edge of board on the 2 7/8 inch mark. Clamp board in place. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. See diagram 3.
- 21. Drill 5/32 diameter pilot hole (six places) into the board and install six ¼ x 2 screws into the board. (use third line of 2 holes in metal plate of weldments as a drill guide) Diagram 3.
- 22. Locate second bull nose board at a distance of 3 1/4 inches from plate side edge to end of board with a gap distance of 3/4 inches between bull nose and rectangular boards at both ends. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. Clamp board in place. See diagram3.
- 23. Check square ness of boards with plates before tightening all screws.

DIAGRAM 2: BENCH WITH ARMS 8 FOOT 150201 SHOWN (ATTACHING SEAT BOARDS)

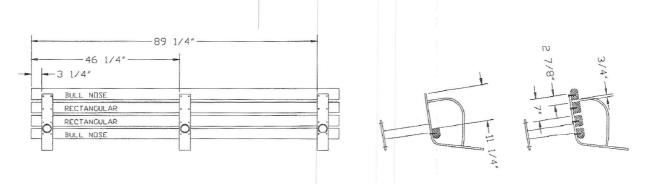
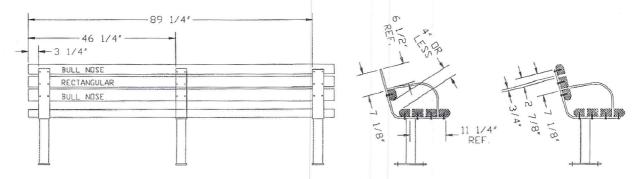


DIAGRAM 3: BENCH WITH ARMS 8 FOOT 150201 SHOWN (ATTACHING BACK BOARDS)



ASSEMBLY AND MOUNTING INSTRUCTIONS – Greenwood Series 8 FOOT BENCH WITH ARMS.

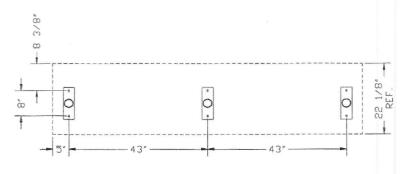
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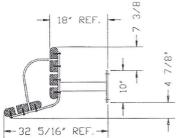
MOUNTING INSTRUCTIONS: BENCH WITH ARMS 8 FOOT LENGTH 150201, 150202, and 150203

- 1. Surface mount bench 150201 mounts with six ½ inch anchors into concrete surface at dimensions as shown on diagram 3.
- 2. Embedded mount bench 150202 mounts by setting in filled holes at dimensions as shown on diagram 3.
- 3. Portable bench 150203 will rest on any flat, even surface-no mounting required

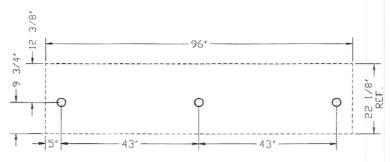
DIAGRAM 4: BENCH WITH ARMS 8 FOOT LENGTH, SHOWN ARE SURFACE 150201 CONCRETE ANCHORS 6 PLACES EMBEDDED 150202 HOLES 3 PLACES PORTABLE 150203 NO MOUNTING

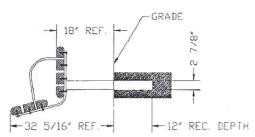
SURFACE 150201





EMBEDDED 150202





PORTABLE 150203

