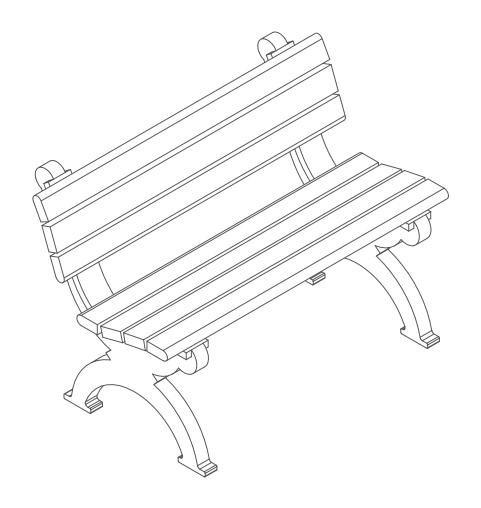
4 Foot Sillhouette Park Bench

For Fastener Pack (FP-SB4B-CU-01)



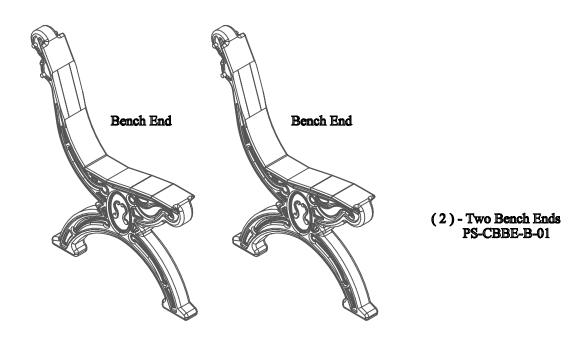
Congratulations!!

You have just purchased the finest recycled plastic park bench available. Enjoy!!!

Before assembly, please make sure all components are included.



FP - Fastener Pack



•	•	A - Bench Board	•	•
•	٠	A - Bench Board		•
	•	A - Bench Board	•	•

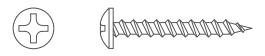
(3) - Three Bench Boards BP-MB4B-A-01

٠	B - Bull-nosed Bench Board	•	•
٠	B - Bull-nosed Bench Board	•	•
٠	B - Bull-nosed Bench Board	•	•
٠	B - Bull-nosed Bench Board	•	•

(4) - Four Bull-nosed Bench Boards BP-SB4B-A-01

Before assembly, please make sure all fasteners are included.

28 - #12 x 1 1/2" Pan Head Phillips Screw

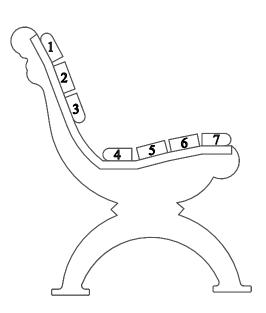


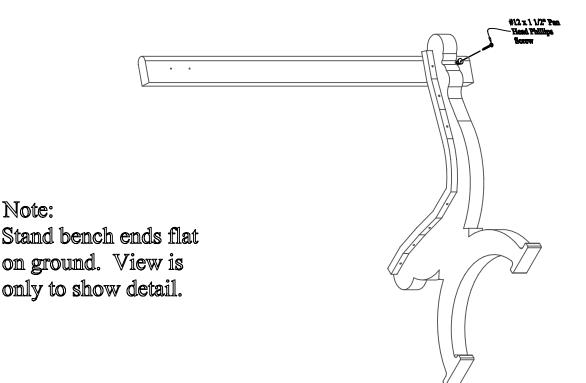
Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

Fig #1:

In order to make the assembly of this Silhouette Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.

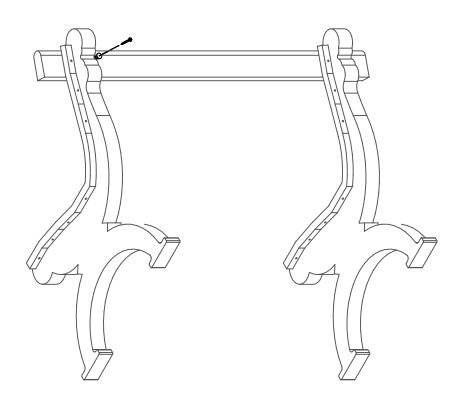




Step #1:

Stand (1) One bench end upright and place (1) One bull-nosed bench board (B) on position 1 being sure to align the pilot holes to the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One $\#12 \times 1 \ 1/2$ " Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screw completely. This will be done in a later step.



Step #2:

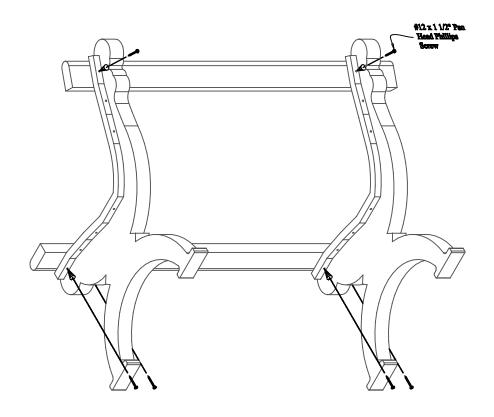
Stand the other bench end upright, and place the bull-nosed bench board (B) already attached to the first bench end, on position 1 being sure to align the pilot holes with the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screws completely. This will be done in a later step.

Step #3:

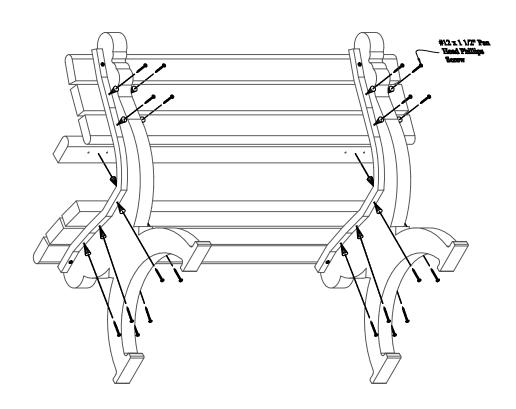
Align the pilot holes on the bull-nosed bench board (B) to the pre-drilled holes on the left side of the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw per bench end.

Note: Be sure to tighten screws completely after this step.



Step #4:

Place a second bull-nosed bench board (B) on position 7. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



Step #5:

Repeat Steps 1 - 3 to attach bench boards (A) on positions 2, 5 & 6 and bull-nosed bench boards (B) on positions 3 & 4. Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.