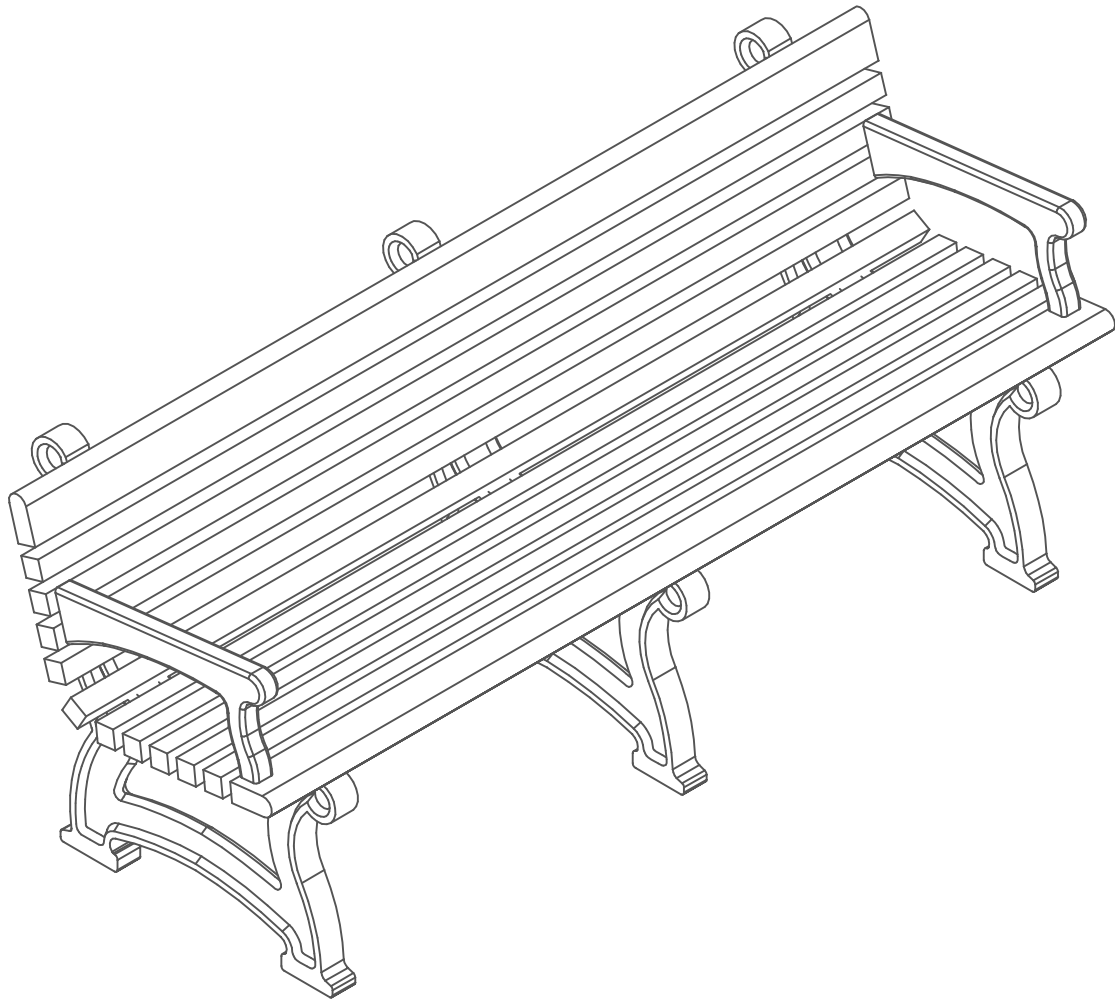


6 Foot Willow Park Bench w/ Arms

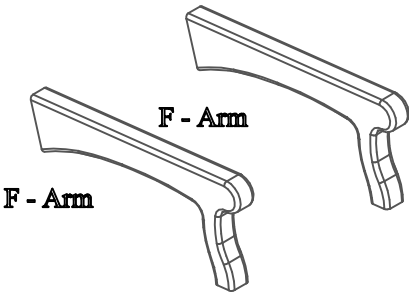
For Fastener Pack
(FP-WB6BA-CU-00)



Congratulations ! !

You have just purchased the finest recycled plastic
park bench available. Enjoy ! ! !

Before assembly, please make sure all components are included.

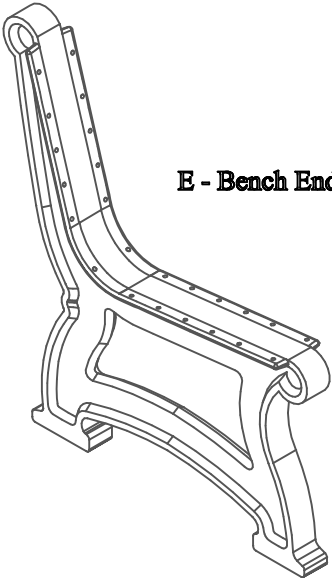
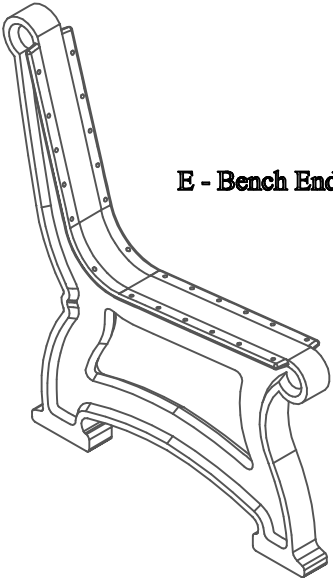
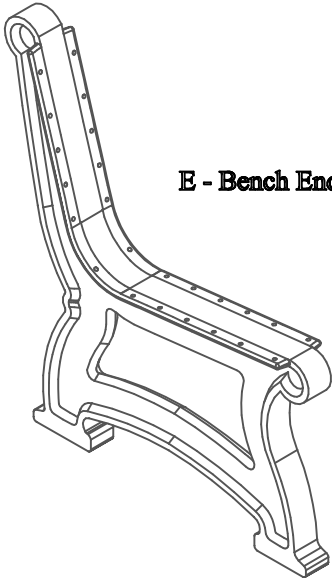


(2) - Two Arms
BP-BA-W-00



(1) - One Fastener Pack
FP-WB6BA-CU-00

FP - Fastener Pack



(3) - Three Bench Ends
PS-HBBE-W-00

• •	A - Bull Nose Bench Board	• •
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(1) - One Bull Nose Bench Board
BP-CB6B-A-02

• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •
• •	B - 2 x 2 Bench Board	• •

(8) - Eight 2 x 2 Bench Boards
BP-CB6B-B-02

• • •	C - Bull Nose Bench Board w/ Arm Holes	• • •
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(1) - One Bull Nose Bench Board
BP-WB6BA-A-00

• • •	D - 2 x 2 Bench Board w/ Arm Holes	• • •
• • •	D - 2 x 2 Bench Board w/ Arm Holes	• • •

(2) - Two 2 x 2 Bench Boards w/ Arm Holes
BP-WB6BA-B-00

Before assembly, please make sure all fasteners are included.

72 - #12 x 1 1/2" Pan Head Phillips Screw



6 - #12 x 3" Flat Head Phillips Screw

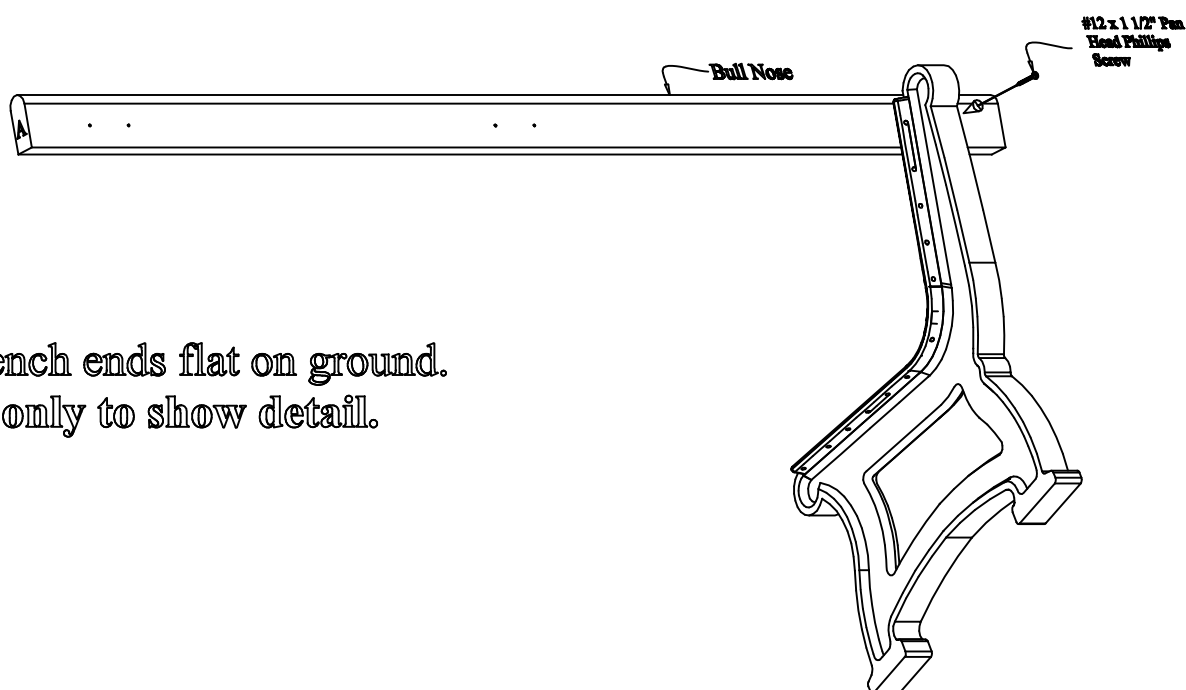
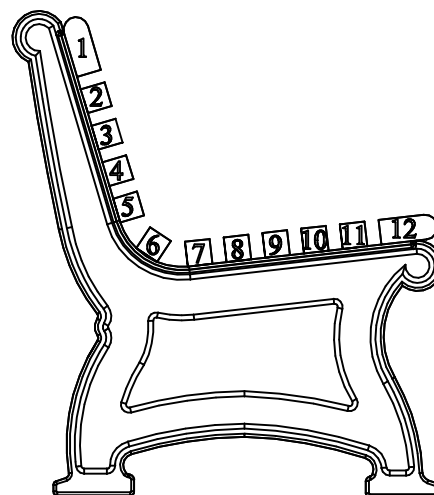


Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

Fig #1:

In order to make the assembly of this Willow Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



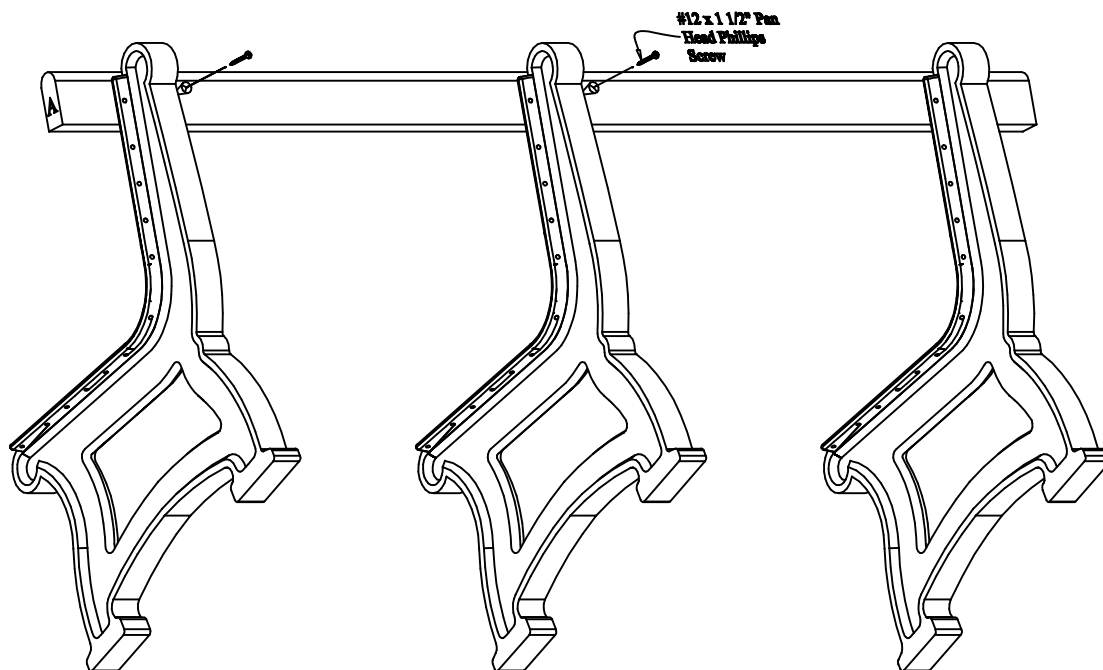
Note:

Stand bench ends flat on ground.
View is only to show detail.

Step #1:

Stand (1) One bench end upright and place (1) One bull nose bench board (A) on position 1 being sure to align the pilot holes to the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screw completely. This will be done in a later step.



Step #2:

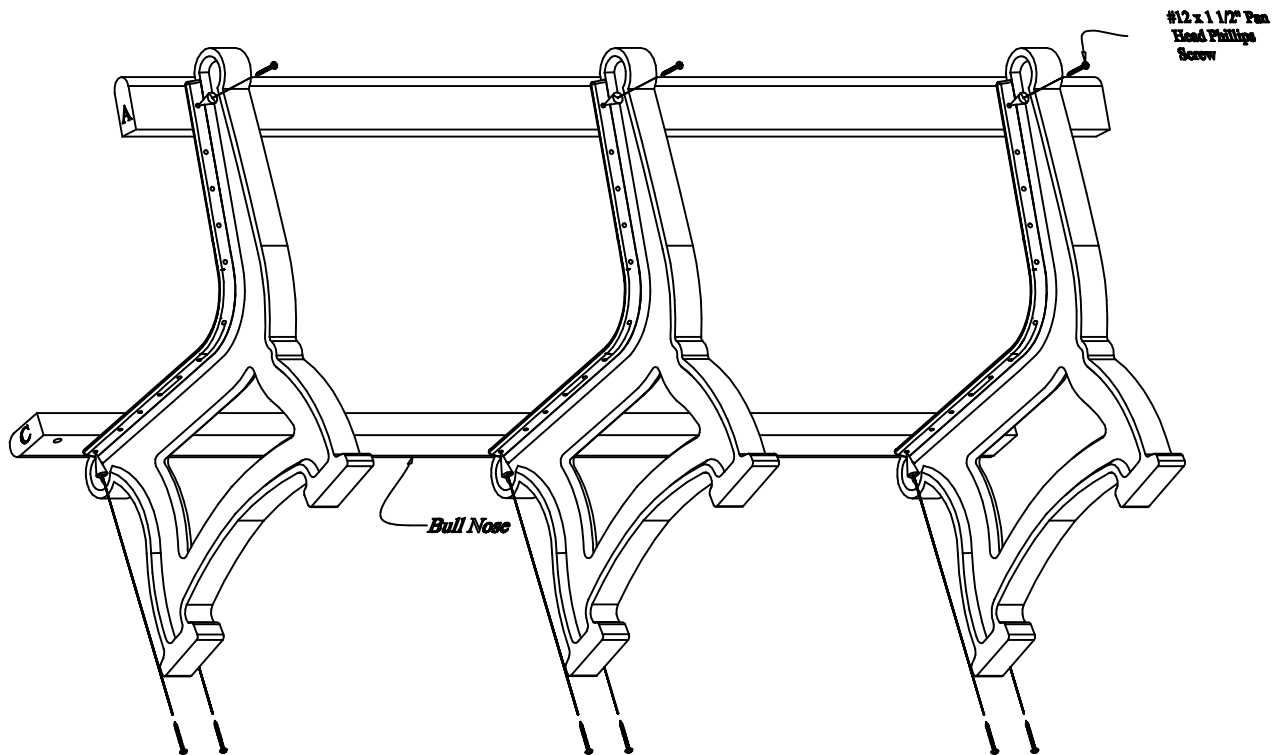
Stand the other (2) two bench ends upright, and place the bull nose bench board (A) already attached to the first bench end, on position 1 being sure to align the pilot holes with the pre-drilled holes in the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled holes on the right side of the bench ends.

Note: Do not tighten screws completely. This will be done in a later step.

Step #3:

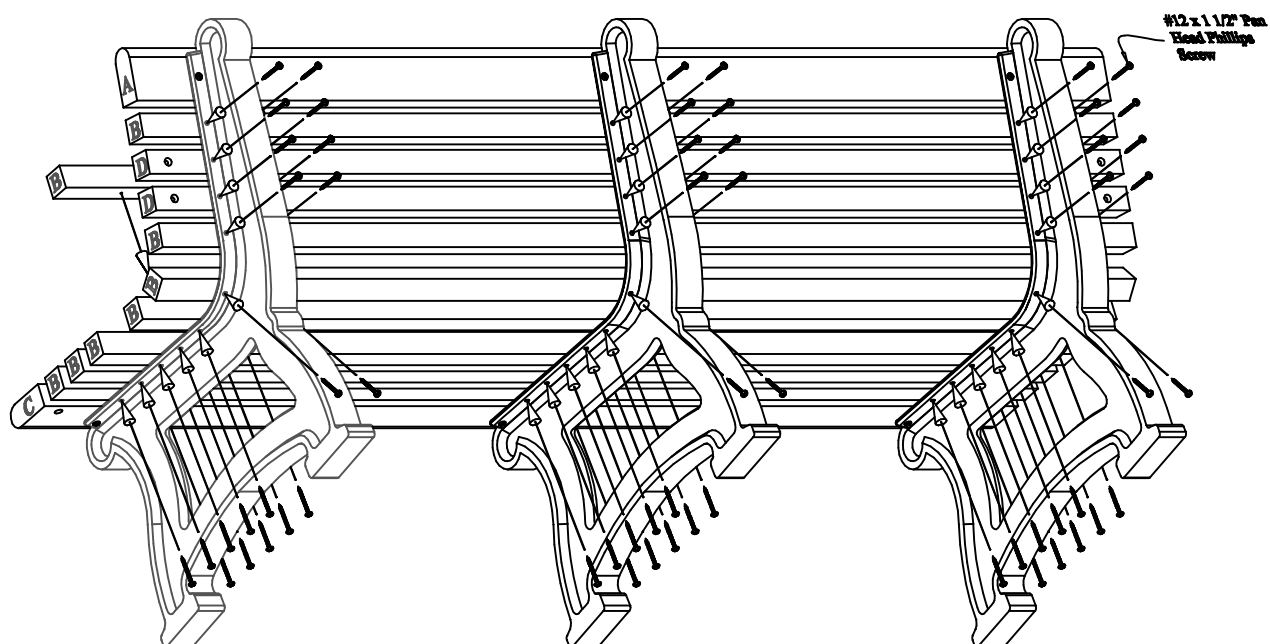
Align the pilot holes on the bull nose bench board (A) to the pre-drilled holes on the left side of the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw per bench end.

Note: Be sure to tighten screws completely after this step.



Step #4:

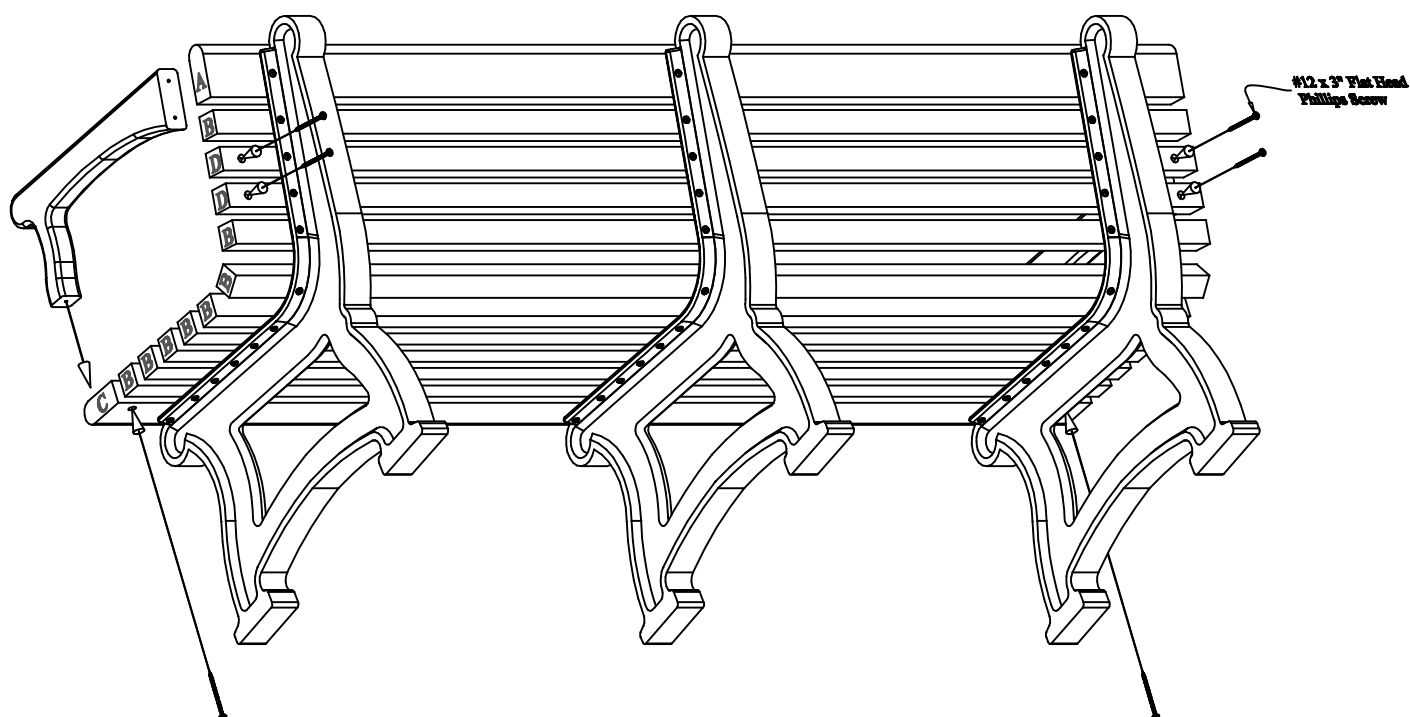
Place a second bull nose bench board (C) on position 12. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



Step #5:

Repeat Steps 1 - 3 to attach bench boards (B) on positions 2 and 5-11 and bench boards (D) on positions 3 and 4.

Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



Step #6:

Align the pilot holes on the Arms to the pre-drilled holes on the bench boards w/ arm holes (C and D). After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

DEAR VALUED CUSTOMER,

THANK YOU FOR PURCHASING THIS
PRODUCT. THIS PRODUCT IS
MANUFACTURED USING RECYCLED
MATERIALS AND MAY HAVE SLIGHT
COLOR VARIATIONS, OCCASIONAL
SPECKS OF COLOR OR IRREGULAR
SURFACE PATTERNS. THESE ARE
NORMAL CONDITIONS OF RECYCLED
PLASTICS AND MAKE EACH PIECE OF
FURNITURE UNIQUE. THESE
CHARACTERISTICS DO NOT AFFECT
THE STRENGTH, QUALITY OR
PERFORMANCE OF THE PRODUCT.

THANK YOU AGAIN FOR PURCHASING
THIS PRODUCT AND HELPING OUR
ENVIRONMENT.